

ภาคผนวกที่ 4

สรุปเอกสารสอบเทียบอุปกรณ์เครื่องมือ

เอกสารการสอบเทียบเครื่องมือตรวจวัดระดับเสียงในบรรยากาศ

CERTIFICATE OF CALIBRATION

Certificate No. : 66S1031-25 Job No. : 66S1031 Page : 1 of 2

Customer : C.E.M. Technology (Thailand) Co., Ltd.
 Address : 31/8 Moo 13, Raikhing, Samphran,
 Nakhornpathom 73210
 Location : Laboratory

Equipment : Sound Level Meter : $(20 \pm 2) ^\circ\text{C}$
 Manufacturer : ACO :
 Model : 6236 :
 Serial No. : 222128 :
 Identity No. : NS-03-013 :
 Range : See to Data :
 Ambient temperature : $(20 \pm 2) ^\circ\text{C}$
 Relative humidity : $(50 \pm 15) \%$
 Atmospheric pressure : -
 Date of received : 26-Oct-2023
 Date of calibration : 30-Oct-2023
 Date of issued : 01-Nov-2023

Calibration Method : This instrument was calibrated by comparison measurement with sound level calibrator, according to in house calibration method.

Reference Standard Instruments :

Equipment	Model	Serial No.	Certification No.	Due Date
Sound Level Calibrator	8930B	2000210	EEL.BP.40/0666	21-Jun-2025

Traceability : This certification is traceable to the International System of Unit maintained at :
 - National Institute of Metrology Thailand, (NIMT).

Calibrated By : Mr. Boonyarit Auejirakarn

Approved By :

Ms. Bhacharin Phanangkaew (MD)

Reviewed By : Mr. Sompong Srisert

Mr. Boonyarit Auejirakarn

Ms. Natthaprakarn Thammaphan

The reported expanded uncertainty is based on uncertainty multiplied by a coverage factor $k = 2$, providing a level of confidence approximately 95%.
 This result relates only to the item calibrated. The certificate shall not be reproduced except in full, without the written approval of the calibration director.

Continuation of Calibration Report

Certificate No. : 66S1031-25 Job No. : 66S1031 Page : 2 of 2

Result of Calibration : Without Adjustment

Function : Sound Level Measurement

Calibration Range : @ 1 kHz

Resolution : 0.1 dB / 1 dB

Response	Standard Setting (dB)	UUC Reading (dB)	Error Value (dB)	Uncertainty (+/-dB)
A	94	94.0	0.0	0.20
	104	104.0	0.0	0.20
	114	114.0	0.0	0.20
C	94	94.0	0.0	0.20
	104	104.0	0.0	0.20
	114	114.0	0.0	0.20
Z	94	93.9	-0.1	0.20
	104	103.9	-0.1	0.20
	114	113.9	-0.1	0.20

UUC* = Unit Under Calibration

- The End -

CERTIFICATE OF CALIBRATION

Certificate No. : 66S1031-24 Job No. : 66S1031 Page : 1 of 2

Customer : C.E.M. Technology (Thailand) Co., Ltd.

Address : 31/8 Moo 13, Raikhing, Samphran,

Nakhornpathom 73210

Location : Laboratory

Equipment : Sound Level Meter

Ambient temperature : $(20 \pm 2) ^\circ\text{C}$

Manufacturer : ACO

Relative humidity : $(50 \pm 15) \%$

Model : 6236

Atmospheric pressure : -

Serial No. : 222129

Date of received : 26-Oct-2023

Identity No. : NS-03-014

Date of calibration : 30-Oct-2023

Range : See to Data

Date of issued : 01-Nov-2023

Calibration Method : This instrument was calibrated by comparison measurement with sound level calibrator, according to in house calibration method.

Reference Standard Instruments :

Equipment	Model	Serial No.	Certification No.	Due Date
Sound Level Calibrator	8930B	2000210	EEL.BP.40/06666	21-Jun-2025

Traceability : This certification is traceable to the International System of Unit maintained at :

- National Institute of Metrology Thailand, (NIMT).

Calibrated By : Mr. Boonyarit Auejirakarn

Approved By :

Ms. Bhacharin Phanangkaew (MD)

Reviewed By : Mr. Sompong Srisert

Mr. Boonyarit Auejirakarn

Ms. Natthaparakarn Thammaphan

The reported expanded uncertainty is based on uncertainty multiplied by a coverage factor $k = 2$, providing a level of confidence approximately 95%. This result relates only to the item calibrated. The certificate shall not be reproduced except in full, without the written approval of the calibration director.

06Jun-2019

FM-FCS-040

Continuation of Calibration Report

Certificate No. : 66S1031-24 Job No. : 66S1031

Page : 2 of 2

Result of Calibration : Without Adjustment

Function : Sound Level Measurement

Calibration Range : @ 1 kHz

Resolution : 0.1 dB / 1 dB

Response	Standard Setting (dB)	UUC Reading (dB)	Error Value (dB)	Uncertainty (+/-dB)
A	94	94.1	0.1	0.20
	104	104.2	0.2	0.20
	114	114.2	0.2	0.20
C	94	94.1	0.1	0.20
	104	104.1	0.1	0.20
	114	114.1	0.1	0.20
Z	94	94.1	0.1	0.20
	104	104.1	0.1	0.20
	114	114.1	0.1	0.20

UUC* = Unit Under Calibration

- The End -

CERTIFICATE OF CALIBRATION

Certificate No. : 66S1229-11 Job No. : 66S1229 Page : 1 of 2

Customer : C.E.M. Technology (Thailand) Co.,Ltd.
Address : 31/8 Moo 13, Raikhing, Samphran,
Nakhornpathom 73210
Location : Laboratory

Equipment : Sound Level Meter Ambient temperature : $(20 \pm 2) ^\circ\text{C}$
Manufacturer : ACO Relative humidity : $(50 \pm 15) \%$
Model : 6236 Atmospheric pressure : -
Serial No. : 222185 Date of received : 12-Dec-2023
Identity No. : NS-03-015 Date of calibration : 15-Dec-2023
Range : See to Data Date of issued : 18-Dec-2023

Calibration Method : This instrument was calibrated by comparison measurement with sound level calibrator, according to in house calibration method.

Reference Standard Instruments :

Equipment	Model	Serial No.	Certification No.	Due Date
Sound Level Calibrator	8930B	2000210	EEL.BP.40/0666	21-Jun-2025

Traceability : This certification is traceable to the International System of Unit maintained at :
National Institute of Metrology Thailand, (NIMT).

Calibrated By : Mr. Boonyarit Auejirakarn
Reviewed By : Mr. Sompong Srisert
Ms. Natthaprakarn Thammaphan
Ms. Bhacharin Phanangkaew (MD)
Mr. Boonyarit Auejirakarn

The reported expanded uncertainty is based uncertainty multiplied by a coverage factor $k = 2$, providing a level of confidence approximately 95%.
This result relates only to the item calibrated. The certificate shall not be reproduced except in full, without the written approval of the calibration director.

Result of Calibration : Without Adjustment
Function : Sound Level Measurement
Calibration Range : @ 1 kHz
Resolution : 0.1 dB / 1 dB

Response	Standard Setting (dB)	UUC Reading (dB)	Error Value (dB)	Uncertainty (+/-dB)
A	94	94.5	0.5	0.20
	104	104.5	0.5	0.20
	114	114.5	0.5	0.20
C	94	94.5	0.5	0.20
	104	104.4	0.4	0.20
	114	114.4	0.4	0.20
Z	94	94.5	0.5	0.20
	104	104.4	0.4	0.20
	114	114.4	0.4	0.20

UUC* = Unit Under Calibration

- The End -

CERTIFICATE OF CALIBRATION

Certificate No. : 66S0420-23 Job No. : 66S0420 Page : 1 of 2

Customer : C.E.M Technology (Thailand) Co.,Ltd.

Address : 31/8 Moo 13, Raikhing, Samphran,

Nakhornpathom 73210

Location : Laboratory

Equipment : Sound Level Meter

Ambient temperature : (20 ± 2) °C

Manufacturer : ACO

Relative humidity : (50 ± 15) %

Model : 6236

Atmospheric pressure : -

Serial No. : 222192

Date of received : 30-Mar-2023

Identity No. : NS-03-022

Date of calibration : 03-Apr-2023

Range : See to Data

Date of issued : 05-Apr-2023

Calibration Method : This instrument was calibrated by comparison measurement with sound level calibrator, according to in house calibration method.

Reference Standard Instruments :

Equipment	Model	Serial No.	Certification No.	Due Date
Sound Level Calibrator	8930B	2000210	EEL.BP.31/0664	15-Jun-2023

Traceability : This certification is traceable to the International System of Unit maintained at : -
National Institute of Metrology Thailand, (NIMT).

Calibrated By : Mr. Boonyarit Auejirakarn

Approved By :

[] Ms. Bhacharin Phanangkaew (MD)

Reviewed By : [] Mr. Sompong Srisert

[] Mr. Boonyarit Auejirakarn

[] Ms. Natthaparkarn Thammaphan

The reported expanded uncertainty is based uncertainty multiplied by a coverage factor k = 2, providing a level of confidence approximately 95%.
This result relates only to the item calibrated. The certificate shall not be reproduced except in full, without the written approval of the calibration director.

Result of Calibration : Without Adjustment

Function : Sound Level Measurement

Calibration Range : @ 1 kHz

Resolution : 0.1 dB / 1 dB

Response	Standard Setting (dB)	UUC Reading (dB)	Error Value (dB)	Uncertainty (+/-dB)
A	94	93.9	-0.1	0.20
	104	103.9	-0.1	0.20
	114	114.0	0.0	0.20
B	94	93.9	-0.1	0.20
	104	103.9	-0.1	0.20
	114	113.9	-0.1	0.20
Z	94	93.9	-0.1	0.20
	104	103.9	-0.1	0.20
	114	114.0	0.0	0.20

UUC = Unit Under Calibration*

- The End -

Certificate No.: CP20240126EA

Operation No.: CP2024030095

Certificate of Calibration

Equipment: Sound Level Meter

Manufacturer: ACO

Model/Type: 6236 (Meter), 7052NR (Microphone), - (Preamplifier)

Serial No.: 222186 (Meter), 84150 (Microphone), - (Preamplifier)

ID No.: NS-03-016

Customer: C.E.M. Technology (Thailand) Co.,Ltd.

Address: 31/8 Moo 13 T.Rai Khung, A.Sam Phran,
Nakorn Phatom 73210

Received Date: 7 March 2024

Calibrated Date: 13 - 18 March 2024

Issued Date: 19 March 2024

Calibrated by: Ms. Juntaporn Kunhakom

Approved by:



(Mr. Sittichai Swaksuriyawong)
Group Manager

This report was prepared electronically using applicable electronic signature. Printing or copy of file are considered as a copy of the document.

The reported uncertainty of measurement was based on standard uncertainty multiplied by a coverage factor (k) providing a level of confidence of approximately 95%. This certificate may not be reproduced other than in full except with the prior written approval of the Electrical and Electronics Institute, Foundation for Industrial Development.

Page 1 of 7

F-CAL-004 Ed.1

ELECTRICAL AND ELECTRONICS INSTITUTE
FOUNDATION FOR INDUSTRIAL DEVELOPMENT

Certificate No.: CP20240126EA

Calibration Report

Equipment: Sound Level Meter
ACO
Manufacturer: 7052NR (Microphone), - (Preamplifier)
Model/Type: 222186 (Meter), 84150 (Microphone), - (Preamplifier)
Serial No.: NS-03-016
ID No.:
Ambient Temperature: (23 ± 2) °C
Relative Humidity: (50 ± 15) %
Pressure: (101.3 ± 1.5) kPa
Method of Calibration :-
IEC61672-3:2013.

Condition of this result of calibration
1. Reference standards instrument :-

	Instrument	Model	Serial No.	Cert. No.	Due Date
1)	Standard microphone	4180	2787490	AA-1012-23	12 November 2024
2)	Arbitrary Function Generator	AFG2021	C010063	CK20230040EA	26 June 2024
3)	Programmable Attenuator	PA5	2755	EF-0040-23	1 October 2024
4)	6.5 Digit precision multimeter	8846A	9609027	CB20230108EB	8 June 2024
5)	Pressure humidity and Temperature Transmitter	PTU301	F0640002	CL1-P230024	20 March 2024
6)	Pressure humidity and Temperature Transmitter	PTU301	F0640003	CD20230196EA	23 July 2024
7)	Performance Audio Analyzer	U89038	MY56510003	CL1-P230032	4 April 2024
				CD20230197EA	23 July 2024
				CB20240035EA	13 February 2025
				CK20230072EA	13 September 2024

2. This result of calibration was found accurate as shown on date and place of calibration only.

3. This certification is traceable to the international system of unit maintained at :-

Reference standards instrument for Acoustic function

- National Institute of Metrology (Thailand)

Reference standards instrument for Electrical function

- National Institute of Metrology (Thailand)

- Electrical and Electronics Institute, NSC Accredited Calibration No.0119

Result of Calibration:-

Function : 1. Indication at the calibration check frequency

Reference Acoustic Signal (dB)	Measured value (dB)	Deviation (dB)	Acceptance limits (dB)
-	-	-	-

Page 2 of 7

F-CAL-005 Ed.1



Certificate No.: CP20240126EA

Calibration Report

Function : 2. Self-generated Noise

2.1 Microphone Installed

Frequency Weighting	Measured value (dB)
A-weighting	21.9
C-weighting	
Z-weighting	

2.2 Microphone replaced by the electrical input signal device

Frequency Weighting	Measured value (dB)
A-weighting	18.6
C-weighting	41.7
Z-weighting	43.2

Function : 3. Acoustical signal tests of frequency weightings (Without Windscreen)

Meter free-field acoustic response at a level of 84 dB.

Frequency (Hz)	Deviation from various Frequency Weighting Response Curve			
	C-Weighting (dB)	A-Weighting (dB)	Z-Weighting (dB)	Acceptance limits (dB)
125	0.3	-0.6	0.2	±1.5
1000	0.3	0.3	0.3	±1.0
8000	-0.2	0.4	0.5	±5.0

Function : 4. Electrical signal tests of frequency weightings

Weighting network response with relative to 1 kHz.

Frequency (Hz)	Deviation from various Frequency Weighting Response Curve			
	C-Weighting (dB)	A-Weighting (dB)	Z-Weighting (dB)	Acceptance limits (dB)
63	0.1	-0.3	0.0	±2.0
125	0.2	-0.2	0.1	±1.5
250	0.2	-0.1	0.1	±1.5
500	0.2	0.0	0.1	±1.5
1000	0.0	0.0	0.0	±1.0
2000	0.1	-0.1	0.0	±2.0
4000	-0.1	-0.3	0.0	±3.0
8000	-0.4	-0.4	-0.2	±5.0

Certificate No.: CP20240126EA

Calibration Report

Function : 5. Frequency and time weighting at 1 kHz

5.1 Frequency weighting at 1 kHz

Frequency Weighting	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
C-weighting	94.0	0.0	±0.2
A-weighting	94.0	0.0	±0.2
Z-weighting	94.0	0.0	±0.2

5.2 Time weighting at 1 kHz

Time Weighting	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
Fast	94.0	0.0	±0.1
Slow	94.0	0.0	±0.1
LAeq	94.0	0.0	±0.1

Function : 6. Long-Term Stability

Long-term stability over 30 minutes, with steady 1 kHz signal at reference level.

Time Period to Apply Signal (min)	Reference SPL (dB)	Record SPL at Conclusion of Time Period (dB)	Deviated value (dB)	Acceptance limits (dB)
30	94.0	94.0	0.0	±0.3

Function : 7. Level Linearity on the reference level range

7.1 Level Linearity on the reference level range, Upper

Anticipated Value (dB)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
94.0	94.0	0.0	±1.1
99.0	99.0	0.0	±1.1
104.0	104.0	0.0	±1.1
109.0	109.0	0.0	±1.1
114.0	114.0	0.0	±1.1
119.0	119.0	0.0	±1.1
120.0	120.0	0.0	±1.1
121.0	121.0	0.0	±1.1



Certificate No.: CP2020/126EA

Calibration Report

7.2 Level Linearity on the reference level range, Lower

Anticipated Value (dB)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
94.0	94.0	0.0	±1.1
89.0	89.0	0.0	±1.1
84.0	84.0	0.0	±1.1
79.0	79.0	0.0	±1.1
74.0	74.0	0.0	±1.1
69.0	69.0	0.0	±1.1
64.0	64.0	0.0	±1.1
59.0	59.0	0.0	±1.1
54.0	54.0	0.0	±1.1
49.0	49.0	0.0	±1.1
44.0	44.0	0.0	±1.1
39.0	39.0	0.0	±1.1
34.0	34.5	0.5	±1.1
33.0	33.7	0.7	±1.1
32.0	32.9	0.9	±1.1
31.0	32.1	1.1	±1.1
30.0	31.1	1.1	±1.1

Function : 8. Level Linearity including level range control

8.1. Level Linearity Including the Level Range (Reference Signal)

Range	Anticipated Value (dB)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
20-100	94.0	94.0	0.0	±1.1
20-110	94.0	94.0	0.0	±1.1
30-120	94.0	94.0	0.0	±1.1
40-130	94.0	94.0	0.0	±1.1

8.2. Level Linearity Including the Level range (5dB Above Under-range)

Range	Anticipated Value (dB)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
20-80	25.0	25.5	0.5	±1.1
20-90	25.0	25.7	0.7	±1.1
20-100	25.0	25.8	0.8	±1.1
20-110	25.0	26.0	1.0	±1.1
30-120	35.0	35.0	0.0	±1.1
40-130	45.0	44.9	-0.1	±1.1

Certificate No.: CP2020/126EA

Calibration Report

Function : 9. Tone burst response

Time Weighting	Tone burst duration, Tb (ms)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
Fast	200	116.0	0.0	±1.0
	2	98.9	-0.1	+1.0 ; -2.5
	0.25	89.8	-0.2	+1.5 ; -5.0
Slow	200	109.4	-0.2	±1.0
	2	89.8	-0.2	+1.0 ; -5.0
	0.25	109.9	-0.1	±1.0
LAE	200	90.0	0.0	+1.0 ; -2.5
	2	80.9	-0.1	+1.5 ; -5.0
	0.25	80.9	-0.1	+1.5 ; -5.0

Function : 10. Peak C sound level

Number of cycles In test signal	Anticipated Value (dB)	Measured value (dB)	Deviated value (dB)	Acceptance limits (dB)
Complete cycle	125.4	125.3	-0.1	±3.0
Positive half cycle	124.4	124.2	-0.2	±2.0
Negative half cycle	124.4	124.2	-0.2	±2.0

Function : 11. Overload indication

Positive one-half cycle	Measured value (dB)		Deviated value (dB)	Acceptance limits (dB)
	Negative one-half cycle			
-	-	-	-	-

Function : 12. High-Level Stability

High-level stability over 5 minutes, with steady 1 kHz signal, 1 dB below upper boundary.

Time Period to Apply Signal (min)	Reference SPL (dB)	Record SPL at Conclusion of Time Period (dB)	Deviated value (dB)	Acceptance limits (dB)
5	129.0	129.0	0.0	±0.3



Certificate No.: CP20240126EA

Calibration Report

Uncertainty of measurement

Function	Uncertainty (dB)	Maximum-permitted uncertainty of measurement (dB)
1) Indication at the calibration check frequency	0.30	Not applicable
2) Self-generated Noise	0.10	Not applicable
3) Acoustical signal tests of frequency weightings - Free-field sound pressure response level	0.30	0.60 (10Hz to 4kHz) 0.70 (>4kHz to 10kHz)
4) Electrical signal tests of frequency weightings	0.20	0.20
5) Frequency and time weighting at 1 kHz	0.20	0.20
6) Long-Term Stability	0.10	0.10
7) Level Linearity on the reference level range	0.30	0.30
8) Level Linearity including level range control	0.30	0.30
9) Tone burst response	0.20	0.30
10) Peak C sound level	0.20	0.35
11) Overload indication	0.20	0.25
12) High-Level Stability	0.10	0.10

Remarks: 1. Indication at the calibration check frequency can not be measured because customer does not provide a sound calibrator.
2. Overload indication can not be measured because sound level meter can not be set to Reference value of the standard calibration.
3. The acceptance limit is for the deviated value.
4. Acceptance limits was IEC61672-3:2013 Class 2.
5. The coverage factor $k = 2.00$

-- End of Report --

เอกสารการสอบเทียบเครื่องมือตรวจวัดคุณภาพอากาศในบรรยากาศ



PM10 High Volume Sampler Verification

Site Information

Location: -	Site ID: -	Date: 2 October 2023
Sampler: TE-6070 PM10	Serial No: 3310	Tech: Tong P.

Site Conditions

Barometric Pressure (in Hg): 26.70	Corrected Pressure (mm Hg): 678.2
Temperature (deg F): 75.1	Temperature (deg K): 296.9
Average Press. (in Hg): 26.50	Corrected Average (mm Hg): 673.1
Average Temp. (deg F): 76.2	Average Temp. (deg K): 297.6

Calibration Orifice

Make: Tisch Environmental, Inc.	Qstd Slope: 1.58304
Model: TE-5028A	Qstd Intercept: -0.01520
Serial#: 1179	Calibration Due Date: 12 Dec 23

Calibration Data

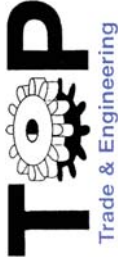
Plate or Test #	In H2O	Qa (m3/min)	I (chart)	IC (corrected)	Linear Regression Slope
1	9.80	1.318	60.7	40.17	34.0987
2	7.40	1.147	55.6	36.79	Intercept -3.7000
3	6.60	1.083	50.8	33.61	Corr. Coeff 0.9779
4	5.35	0.976	45.7	30.24	SFR 1.119
5	4.60	0.906	39.1	25.87	SSP 52.08
# of Observations:					5

Calculations

$Qa = 1/m(\sqrt{(H2O)(Ta/Pa)}) - b$	$SFR = 1.13(Ps/Pa)(Ta/Ts)$	$m = \text{sampler slope}$
$IC = I(\sqrt{(Ta/Pa)})$	$SSP = (m * SFR + b) / (\sqrt{(Ta/Pa)})$	$b = \text{sampler intercept}$
$Qa = \text{actual flow rate}$	$SFR = \text{sampler set point flow rate}$	$I = \text{chart response}$
$IC = \text{corrected chart response}$	$SSP = \text{sampler chart set point}$	$Tav = \text{daily average temperature}$
$m = \text{calibrator slope}$	$m = \text{sampler slope}$	$Pav = \text{daily average pressure}$
$b = \text{calibrator intercept}$	$b = \text{sampler intercept}$	
$Ta = \text{actual temperature (deg K)}$	$Ta = \text{actual temperature (deg K)}$	
$Pa = \text{actual pressure (mm Hg)}$	$Pa = \text{actual pressure (mm Hg)}$	
For subsequent calculation of sampler flow:	$Ts = \text{Average temperature (deg K)}$	
	$Ps = \text{Average pressure (mm Hg)}$	

Average I (chart): 50.4
Average Flow over Sample (m3/min)
1.091243428
Enter Total Time (Hrs): 24.0
Total flow over sample (m3/min)
1571.390536
Total flow over sample (CFM)
55485.79984

NOTE: Ensure calibration orifice has been certified within 12 months of use



TSP High Volume Sampler TE-5000 TSP Sampler Verification

Site Information

Location: -	Site ID: -	Date: 18 Oct 23
Sampler: TE-5000 TSP	Serial No: 3280	Tech: Tong P.

Site Conditions

Barometric Pressure (in Hg): 28.40	Corrected Pressure (mm Hg): 721.4
Temperature (deg F): 77.0	Temperature (deg K): 298.2
Average Press. (in Hg): 26.50	Corrected Average (mm Hg): 673.1
Average Temp (Deg F): 75.8	Average Temp: (Deg K): 297.5

Calibration Orifice

Make: Tisch	Qstd Slope: 1.58304
Model: TE-5028A	Qstd Intercept: -0.01520
Serial#: 1179	Calibration Due Date 12 December 2023

Calibration Information

Plate or Test #	H2O (in)	Qstd (m3/min)	I (chart)	IC (corrected)	Linear Regression Slope
1	7.50	1.695	60.9	59.32	39.2312
2	6.00	1.517	56.0	54.54	Intercept: -5.8658
3	4.80	1.358	50.7	49.38	Corr. Coeff: 0.9824
4	4.30	1.285	45.8	44.61	
5	3.60	1.177	39.7	38.67	# of Observations: 5

Calculations

$Qstd = 1/m(\sqrt{(H2O)(Pa/Pstd)})(Tstd/Ta) - b$	$m = \text{sampler slope}$
$IC = I(\sqrt{(Pa/Pstd)})(Tstd/Ta)$	$b = \text{sampler intercept}$
$Qstd = \text{standard flow rate}$	$I = \text{chart response}$
$IC = \text{corrected chart response}$	$Tav = \text{daily average temperature}$
$m = \text{actual chart response}$	$Pav = \text{daily average pressure}$
$b = \text{calibrator Qstd slope}$	
$b = \text{calibrator Qstd intercept}$	
$Ta = \text{actual temperature during calibration (deg K)}$	
$Pa = \text{actual pressure during calibration (mm Hg)}$	
$Tstd = 298 \text{ deg K}$	
$Pstd = 760 \text{ mm Hg}$	
For subsequent calculation of sampler flow:	
$1/m((I)/\sqrt{(298/Tav)})(Pav/760) - b$	

Enter Average I (chart): 50.6
Average Flow Calculation m3/min
1.364865144
Average Flow Calculation in cfm
48.19439004
Sample Time (Hrs): 24.0
Total flow in 24 hours m3/min
1955.405807
Total flow in 24 hours cfm
69399.92166

NOTE: Ensure calibration orifice has been certified within 12 months of use

Certificate of Calibration

Calibrated Date : 1-Apr-23 Certificate No. : 0423-002
Page : 1/1

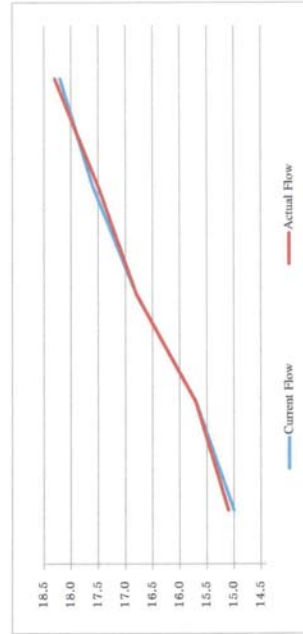
Instruments
Instruments : PM2.5-PM10 Air Sampler
Model : 2000-H
Manufacturer : Thermo Scientific
Serial No. : 200FA201309703

Environmental
Temperature : 25.2 °C
Humidity : 52.3 %RH

Calibration System
Instruments : Drycal
Model : DCL-H
Manufacturer : Bios
Serial No. : 102591
Calibration due date : 24-Oct-23

Flow Testing

Filter	Set Flow Instrument (L/min)	Current Flow Instrument reading (L/min)	Actual Flow Reference Standard (L/min)
47 mm.	16.7	16.8	16.8
	17.5	17.6	17.5
	15.8	15.7	15.7
	18.3	18.2	18.3
	15.0	15.0	15.1



Calibrated by : *Topg*
(Mr. Topg Puma)

Certificate of Calibration

Calibrated Date : 5-Sep-23 Certificate No. : 0923-002
Page : 1/1

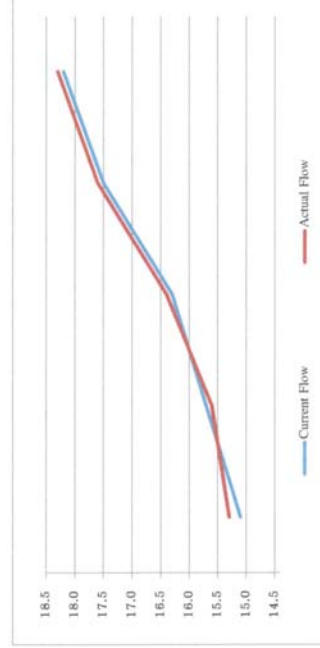
Instruments
Instruments : PM2.5-PM10 Air Sampler
Model : PQ-200
Manufacturer : BGI
Serial No. : 140AB25409410

Environmental
Temperature : 25.8 °C
Humidity : 41.9 %RH

Calibration System
Instruments : Drycal
Model : DCL-H
Manufacturer : Bios
Serial No. : 102591
Calibration due date : 20-Oct-22

Flow Testing

Filter	Set Flow Instrument (L/min)	Current Flow Instrument reading (L/min)	Actual Flow Reference Standard (L/min)
47 mm.	16.2	16.3	16.4
	17.4	17.5	17.6
	15.6	15.7	15.6
	18.3	18.2	18.3
	15.2	15.1	15.3



Calibrated by : *Topg*
(Mr. Topg Puma)

Certificate of Analyzer Performance Testing

Calibrated Date : 15-Jan-24 Certificate No. : 0124-001 Page : 1/1

Analyzer Instruments
 Analyzer Type : THC Analyzer
 Model : 51
 Manufacturer : Thermo Environmental
 Serial No. : 51HT-72244-373

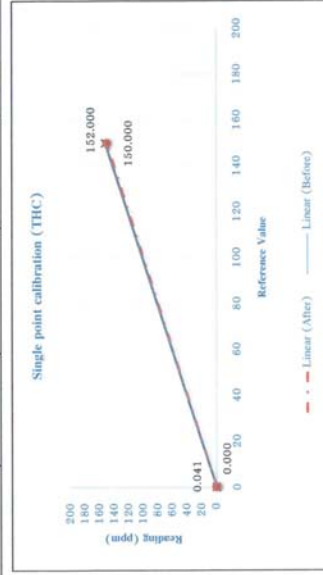
Environmental
 Temperature : 25.1 °C
 Humidity : 40.4 %RH

Calibration System
Calibrator Units
 Gas Calibration : Thermo Environmental
 Model : 146C
 Serial No. : 514811438
 Zero Air Generator : API
 Model : 701
 Serial No. : 179

Standard Gas
 Propane Conc. : 150 ppm
 Cylinder No. : 21W281046
 Expire Date : 26-Sep-25

Calibration Check

Gas	Zero			Span		
	Reading Value (ppm)	Expected Value (ppm)	Drift (%)	Reading Value (ppm)	Expected Value (ppm)	Drift (%)
THC	0.041	0.041	0.041	Before		
				152.000	150.000	1.333
THC	0.041	0.041	0.041	After		
				150.000	150.000	0.000



Calibrated by : *Topin*
(Mr. Tong Pina)

Certificate of Analyzer Performance Testing

Calibrated Date : 22-Jul-23 Certificate No. : 0723-001 Page : 1/1

Analyzer Instruments
 Analyzer Type : CO Analyzer
 Model : 48C
 Manufacturer : Thermo Environmental
 Serial No. : 508011061

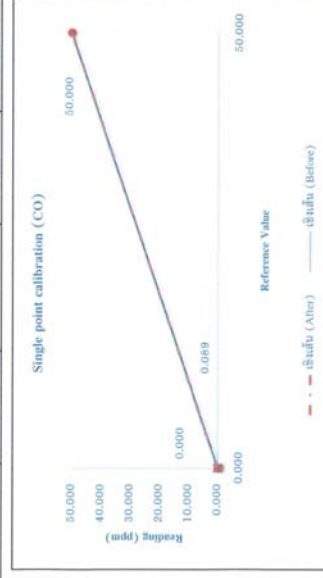
Environmental
 Temperature : 24.2 °C
 Humidity : 55.0 %RH

Calibration System
Calibrator Units
 Gas Calibration : Thermo Environmental
 Model : 146C
 Serial No. : 514811438
 Zero Air Generator : API
 Model : 701
 Serial No. : 179

Standard Gas
 NO Conc. : 2 ppm
 Cylinder No. : CC750227
 Expire Date : 21-Nov-23
 SO2 Conc. : 2 ppm
 CO Conc. : 50 ppm

Calibration Check

Gas	Zero			Span		
	Reading Value (ppm)	Expected Value (ppm)	Drift (%)	Reading Value (ppm)	Expected Value (ppm)	Drift (%)
CO	0.089	0.089	0.089	Before		
				50.2	50.000	0.40
CO	0.089	0.089	0.089	After		
				50.0	50.000	0.00



Calibrated by : *Topin*
(Mr. Tong Pina)

Certificate of Analyzer Performance Testing

Calibrated Date : 10-Jun-23 Certificate No. : 0823-001 Page : 1/1

Analyzer Instruments
 Analyzer Type : CO Analyzer
 Model : 48C
 Manufacturer : Thermo Environmental
 Serial No. : 508011068

Environmental
 Temperature : 25.2 °C
 Humidity : 51.3 %RH

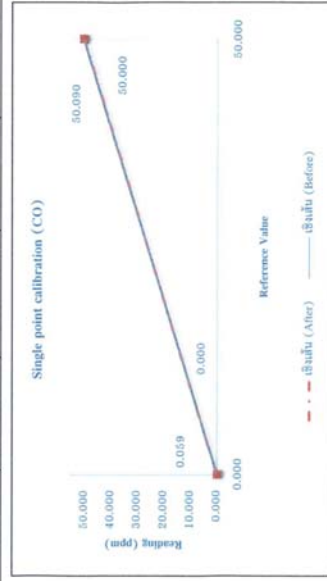
Calibration System

Calibrator Units
 Gas Calibration : Thermo Environmental
 Model : 146C
 Serial No. : 514811438
 Zero Air Generator : API
 Model : 701
 Serial No. : 179

Standard Gas
 NO Conc. : 2 ppm
 SO2 Conc. : 2 ppm
 CO Conc. : 50 ppm
 Cylinder No. : CC750227
 Expire Date : 21-Nov-23

Calibration Check

Gas	Zero			Span		
	Reading Value (ppm)	Expected Value (ppm)	Drift (%)	Reading Value (ppm)	Expected Value (ppm)	Drift (%)
CO	0.059	0.000	0.06	Before		
				50.1	50.000	0.18
CO	0.000	0.000	0.00	After		
				50.0	50.000	0.00



Calibrated by :  (Mr. Tong Pima)

Certificate of Analyzer Performance Testing

Calibrated Date : 5-Aug-23 Certificate No. : 0823-001 Page : 1/1

Analyzer Instruments
 Analyzer Type : SO2 Analyzer
 Model : 43C
 Manufacturer : Thermo Environmental
 Serial No. : 43C-62201-334

Environmental
 Temperature : 25.0 °C
 Humidity : 51.9 %RH

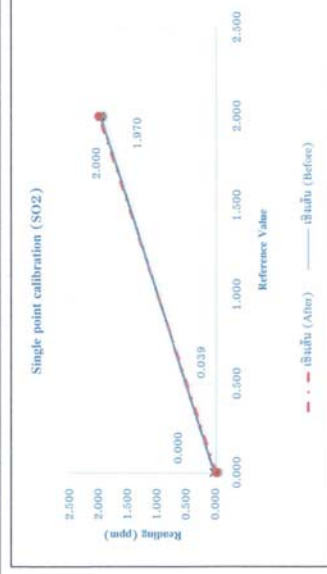
Calibration System

Calibrator Units
 Gas Calibration : Thermo Environmental
 Model : 146C
 Serial No. : 514811438
 Zero Air Generator : API
 Model : 701
 Serial No. : 179

Standard Gas
 NO Conc. : 2 ppm
 SO2 Conc. : 2 ppm
 CO Conc. : 50 ppm
 Cylinder No. : CC750227
 Expire Date : 21-Nov-23

Calibration Check

Gas	Zero			Span		
	Reading Value (ppm)	Expected Value (ppm)	Drift (%)	Reading Value (ppm)	Expected Value (ppm)	Drift (%)
SO2	0.039	0.000	0.04	Before		
				1.97	2.000	-1.50
SO2	0.000	0.000	0.00	After		
				2.00	2.000	0.00



Calibrated by :  (Mr. Tong Pima)

Certificate of Analyzer Performance Testing

Calibrated Date : 26-Aug-23 Certificate No. : 0823-003 Page : 1/1

Analyzer Instruments
 Analyzer Type : SO2 Analyzer Manufacturer : Thermo Environmental
 Model : 43C Serial No. : 43C-70852-367

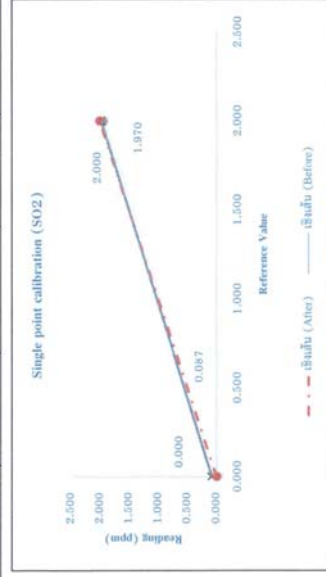
Environmental
 Temperature : 24.9 °C
 Humidity : 46.9 %RH

Calibration System
Calibrator Units
 Gas Calibration : Thermo Environmental Zero Air Generator : API
 Model : 146C Model : 701
 Serial No. : 514811438 Serial No. : 179

Standard Gas
 NO Conc. : 2 ppm Cylinder No. : CC750227
 SO2 Conc. : 2 ppm Expire Date : 21-Nov-23
 CO Conc. : 50 ppm

Calibration Check

Gas	Zero			Span		
	Reading Value (ppm)	Expected Value (ppm)	Drift (%)	Reading Value (ppm)	Expected Value (ppm)	Drift (%)
SO2	Before					-1.50
	0.087	0.000	0.00	1.97	2.000	
SO2	After					0.00
	0.000	0.000	0.00	2.00	2.000	



Calibrated by :  (Mr. Tong Pima)

Certificate of Analyzer Performance Testing

Calibrated Date : 26-Aug-23 Certificate No. : 0823-004 Page : 1/1

Analyzer Instruments
 Analyzer Type : SO2 Analyzer Manufacturer : Thermo Environmental
 Model : 43C Serial No. : 43C-77419-385

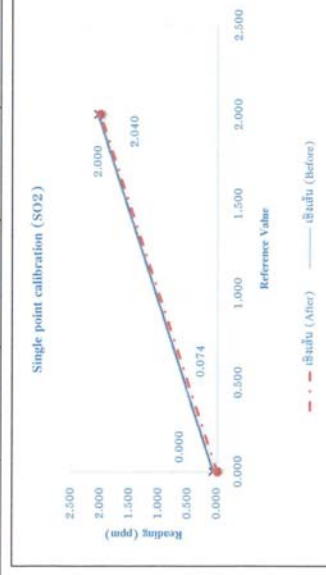
Environmental
 Temperature : 25.1 °C
 Humidity : 46.2 %RH

Calibration System
Calibrator Units
 Gas Calibration : Thermo Environmental Zero Air Generator : API
 Model : 146C Model : 701
 Serial No. : 514811438 Serial No. : 179

Standard Gas
 NO Conc. : 2 ppm Cylinder No. : CC750227
 SO2 Conc. : 2 ppm Expire Date : 21-Nov-23
 CO Conc. : 50 ppm

Calibration Check

Gas	Zero			Span		
	Reading Value (ppm)	Expected Value (ppm)	Drift (%)	Reading Value (ppm)	Expected Value (ppm)	Drift (%)
SO2	Before					2.00
	0.074	0.000	0.07	2.04	2.000	
SO2	After					0.00
	0.000	0.000	0.00	2.00	2.000	



Calibrated by :  (Mr. Tong Pima)

Certificate of Analyzer Performance Testing

Calibrated Date : 26-Aug-23 Certificate No. : 0823-001 Page : 1/1

Analyzer Instruments

Analyzer Type : NO/NO/NOx Analyzer Manufacturer : Thermo Environmental
Model : 42C Serial No. : 66193-351

Environmental

Temperature : 25.3 °C
Humidity : 40.2 %RH

Calibration System

Calibrator Units

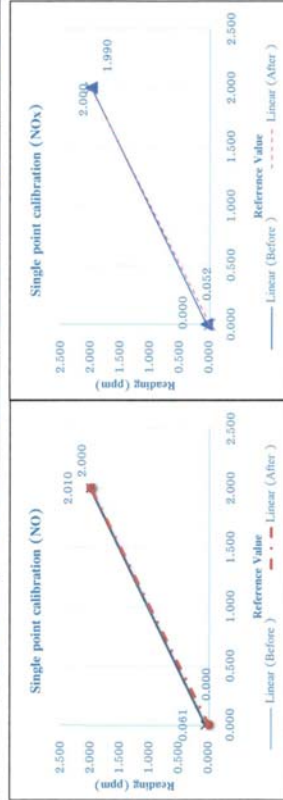
Gas Calibration : Thermo Environmental Zero Air Generator : API
Model : 146C Model : 701
Serial No. : 514811458 Serial No. : 179

Standard Gas

NO Conc. : 2 ppm Cylinder No. : CC750227
SO2 : 2 ppm Expire Date : 21-Nov-23
CO Conc. : 50 ppm

Calibration Check

Gas	Zero			Span		
	Reading Value (ppm)	Expected Value (ppm)	Drift (%)	Reading Value (ppm)	Expected Value (ppm)	Drift (%)
Before						
NO	0.061	0.000	0.06	2.01	2.00	0.50
NOx	0.052	0.000	0.05	1.99	2.00	-0.50
After						
NO	0.000	0.000	0.00	2.00	2.00	0.00
NOx	0.000	0.000	0.00	2.00	2.00	0.00



Calibrated by :
(Mr. Yong Pima)

Certificate of Analyzer Performance Testing

Calibrated Date : 4-Jul-23 Certificate No. : 0723-001 Page : 1/1

Analyzer Instruments

Analyzer Type : NO/NO/NOx Analyzer Manufacturer : Thermo Environmental
Model : 42C Serial No. : 63470-339

Environmental

Temperature : 25.1 °C
Humidity : 40.4 %RH

Calibration System

Calibrator Units

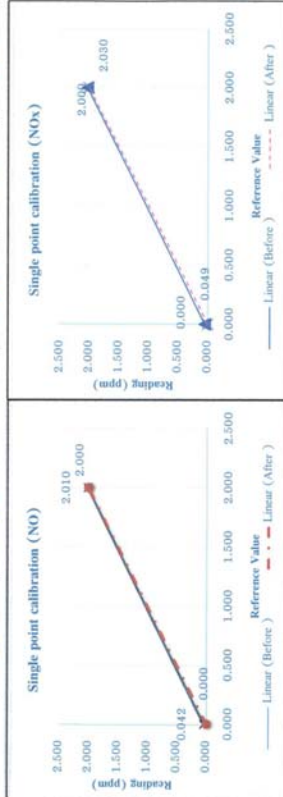
Gas Calibration : Thermo Environmental Zero Air Generator : API
Model : 146C Model : 701
Serial No. : 514811458 Serial No. : 179

Standard Gas

NO Conc. : 2 ppm Cylinder No. : CC750227
SO2 : 2 ppm Expire Date : 21-Nov-23
CO Conc. : 50 ppm

Calibration Check

Gas	Zero			Span		
	Reading Value (ppm)	Expected Value (ppm)	Drift (%)	Reading Value (ppm)	Expected Value (ppm)	Drift (%)
Before						
NO	0.042	0.000	0.04	2.01	2.00	0.50
NOx	0.049	0.000	0.05	2.03	2.00	1.50
After						
NO	0.000	0.000	0.00	2.00	2.00	0.00
NOx	0.000	0.000	0.00	2.00	2.00	0.00



Calibrated by :
(Mr. Yong Pima)

เอกสารการสอบเทียบเครื่องมือตรวจวัดความชื้นสะท้อน



**ELECTRICAL AND ELECTRONICS INSTITUTE
FOUNDATION FOR INDUSTRIAL DEVELOPMENT**

975 Moo 4, Bangpoo Industrial Estate, Soi 8, Sukhumvit Road km 37

Phraek Sa, Mueang Samut Prakan, Samut Prakan 10280

Tel: +66 2709 4860 Fax: +66 2324 0917

Certificate No.: CP20230379EA

Operation No.: CP2023100002

Certificate of Calibration

Equipment: Vibration Meter

Manufacturer: Instantel

Model/Type: Micromate

Serial No.: UM14163

ID No.: VB-01-001

Customer: C.E.M. Technology (Thailand) Co.,Ltd.

Address: 31/8 Moo 13 T.Rai Khung, A.Sam Phran,
Nakorn Phatom 73210

Received Date: 6 October 2023

Calibrated Date: 18 - 20 October 2023

Issued Date: 31 October 2023

Calibrated by: Ms. Juntaporn Kunhakom

Approved by: _____

(Mr. Sittichai Swaksuriyawong)
Group Manager

This report was prepared electronically using applicable electronic signature. Printing or copy of file are considered as a copy of the document.

The reported uncertainty of measurement was based on standard uncertainty multiplied by a coverage factor (k) providing a level of confidence of approximately 95%. This certificate may not be reproduced other than in full except with the prior written approval of the Electrical and Electronics Institute, Foundation for Industrial Development.

Certificate No.: CP20230379EA

Calibration Report

Equipment: Vibration Meter
Manufacturer: Instantel
Model: Micromate
Serial No.: UM14163
ID No.: VB-01-001
Ambient Temperature: (23 ± 5) °C
Relative Humidity: (50 ± 15) %

Method of Calibration :-

In-house method : CC-SV004 by comparison with standard accelerometer.

Condition of this result of calibration

1. Reference standards instrument :-

<u>Instrument</u>	<u>Model</u>	<u>Serial No.</u>	<u>Cert. No.</u>	<u>Due Date</u>
1) Standard Accelerometer	8305	2708237	AV-0001-23	20-Jul-2024
2) Measuring Amplifier	2525	2685967	AV-0044-23	20-Jul-2024
3) PULSE Multi-analyzer system	3560-C	2705645	CQ20230003EA	25-Dec-2023
4) Humidity and Temperature Transmitter	HMT331	K3810009	CD20230166EA	14-Jun-2024

2. This result of calibration was found accurate as shown on date and place of calibration only.

3. This certification is traceable to the international system of unit maintained at :-

- National Institute of Metrology (Thailand)

Certificate No.: CP20230379EA

Calibration Report

Result of Calibration:-

Function : Frequency response and Linearity test at 16 Hz

Frequency (Hz)	Nominal (mm/s)	Standard (mm/s)	UUC (mm/s)	Deviation (mm/s)	Uncertainty $\pm$ (%)	Direction
4.0	10.000	10.006	10.412	0.406	1.50	Longitudinal (L)
5.0	10.000	9.984	10.254	0.270	1.50	
6.3	10.000	9.991	10.483	0.492	1.50	
8.0	10.000	10.013	10.215	0.202	1.50	
10.0	10.000	10.008	10.199	0.191	1.50	
12.5	10.000	10.000	10.104	0.104	1.50	
16.0	10.000	9.993	10.073	0.080	1.50	
	20.000	19.983	20.146	0.163	1.50	
	30.000	29.995	30.219	0.224	1.50	
	50.000	49.992	50.396	0.404	1.50	
20.0	10.000	10.006	10.112	0.106	1.50	
25.0	10.000	10.003	10.097	0.094	1.50	
31.5	10.000	10.000	10.160	0.160	1.50	
40.0	10.000	10.008	10.302	0.294	1.50	
50.0	10.000	10.006	10.357	0.351	1.50	
52.0	10.000	9.994	10.412	0.418	1.50	
63.0	10.000	10.008	10.711	0.703	1.50	
80.0	10.000	9.984	11.097	1.113	1.50	

Certificate No.: CP20230379EA

Calibration Report

Function : Frequency response and Linearity test at 16 Hz (Cont.)

Frequency (Hz)	Nominal (mm/s)	Standard (mm/s)	UUC (mm/s)	Deviation (mm/s)	Uncertainty ± (%)	Direction
4.0	10.000	9.997	10.372	0.375	1.50	Transverse (T)
5.0	10.000	9.991	10.325	0.334	1.50	
6.3	10.000	10.000	10.501	0.501	1.50	
8.0	10.000	10.008	10.357	0.349	1.50	
10.0	10.000	10.015	10.294	0.279	1.50	
12.5	10.000	9.997	10.231	0.234	1.50	
16.0	10.000	10.004	10.191	0.187	1.50	
	20.000	20.011	20.248	0.237	1.50	
	30.000	29.995	30.298	0.303	1.50	
	50.000	49.978	50.562	0.584	1.50	
20.0	10.000	10.001	10.144	0.143	1.50	
25.0	10.000	9.997	10.120	0.123	1.50	
31.5	10.000	9.998	10.144	0.146	1.50	
40.0	10.000	10.013	10.246	0.233	1.50	
50.0	10.000	9.991	10.388	0.397	1.50	
52.0	10.000	10.006	10.404	0.398	1.50	
63.0	10.000	10.013	10.696	0.683	1.50	
80.0	10.000	9.991	11.098	1.107	1.50	

Certificate No.: CP20230379EA

Calibration Report

Function : Frequency response and Linearity test at 16 Hz (Cont.)

Frequency (Hz)	Nominal (mm/s)	Standard (mm/s)	UUC (mm/s)	Deviation (mm/s)	Uncertainty ± (%)	Direction
4.0	10.000	10.008	10.002	-0.006	1.50	Vertical (V)
5.0	10.000	9.991	10.136	0.145	1.50	
6.3	10.000	9.997	10.365	0.368	1.50	
8.0	10.000	10.008	10.270	0.262	1.50	
10.0	10.000	9.990	10.278	0.288	1.50	
12.5	10.000	9.997	10.238	0.241	1.50	
16.0	10.000	9.994	10.175	0.181	1.50	
	20.000	19.997	20.445	0.448	1.50	
	30.000	29.995	30.597	0.602	1.50	
	50.000	49.992	51.043	1.051	1.50	
20.0	10.000	10.003	10.231	0.228	1.50	
25.0	10.000	9.997	9.726	-0.271	1.50	
31.5	10.000	10.000	10.057	0.057	1.50	
40.0	10.000	9.996	10.168	0.172	1.50	
50.0	10.000	9.996	10.199	0.203	1.50	
52.0	10.000	9.994	10.309	0.315	1.50	
63.0	10.000	9.984	10.396	0.412	1.50	
80.0	10.000	9.998	10.672	0.674	1.50	

Remark

1. UUC: Unit Under Calibration
2. The coverage factor $k = 2.00$

- - End of Report - -

เอกสารการสอบเทียบเครื่องมือตรวจวัดคุณภาพน้ำ

CAL

Calibratech Co.,Ltd.

7/106-7 Moo 2, Sukhaprachasan 3 Rd., Bangpood, Pakkred, Nonthaburi 11120

Tel.(02) 964-6211 Fax.(02) 964-5155, e-mail : calibratech.cal@yahoo.com, calibratech.cal@hotmail.com



Certificate of Calibration

Certificate No. : 67-420018-1

Page : 1 of 2

Submitted by : C.E.M Technology (Thailand) Co., Ltd.

219/43 Moo.12 Petchkasem Rd, Omnoi, Krathumban, Samutsakorn 74130 (Head Office)

Equipment : pH Meter with electrode

pH meter

Manufacturer : Thermo Scientific Model : VERSA STAR PRO

Range : N/A pH Resolution : 0.01 pH

Serial No. : 12260 ID No. : WW-03-001

Electrode

Model : 9156BNWP Serial No. : VV1-15843

ID No. : WW-03-001

Environment : On site calibration was carried out at the Laboratory, C.E.M Technology (Thailand) Co., Ltd.

Ambient Temperature : (23.0 to 24.0)°C

Relative Humidity : (50 to 55) %

Date of Received : 10 February 2024

Date of Calibration : 10 February 2024

Date of Issue : 15 February 2024

Calibrated by : Permpoon Chanpu

Calibration Method : In-house method CAL-M4201 direct measurement by using standard voltage calibrator and using certified reference material (CRM)

Reference Standard Instruments : This certification is traceable to the International System of Units

1. Multiproduct Calibrator

ID No.	Cert. No.	Due Date	Traceability
400005	SG-E-00307/66	23 Aug 2025	National Institute of Metrology Thailand (NIMT)

2. Standard Buffer Solution

pH	Cert. No.	Lot No.	Exp. Date	Traceability
4.008	61293328	944535	27 Nov 2025	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025
6.986	61281486	944537	17 Nov 2024	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025
9.997	61281073	944536	17 Nov 2024	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025

Approved by : 
(Surachai Promthong)
Laboratory Manager

The Uncertainties are for a confidence probability of approximately 95%

This certificate may not be reproduced other than in full except with the prior written approval of the Calibratech Co.,Ltd.

CAL-F0031-03



Certificate of Calibration

Certificate No. : 67-420018-1

Page : 2 of 2

Result of Calibration :

UUC Condition As-Received : Good

Function : Electrical measurement
pH meter

Performing standard curve by Multiproduct Calibrator at pH (4,7,10)

Adjustment Curve at nominal pH	Applied Voltage (mV)	Nominal Value (pH)	UUC Reading		Correction (mV)	Uncertainty (± mV)
			(pH)	(mV)		
4, 7, 10	177.4800	4	4.00	177.4	0.1	0.12
	0.0000	7	7.00	0.0	0.0	0.086
	-177.4800	10	10.00	-177.4	-0.1	0.12

Function : pH meter with electrode

Performing a three - buffer standard curve using buffer nominal pH (4,7,10)

Adjustment Curve at nominal pH	Standard Buffer (pH)	UUC Reading (pH)	Correction (pH)	Uncertainty (± pH)
4, 7, 10	4.008	4.01	0.00	0.0097
	6.986	7.00	-0.01	0.011
	9.997	10.01	-0.01	0.014

Remark

UUC : Unit Under Calibration

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor $k = 2$, providing a level of confidence of approximately 95%

- 000 -

Signature



Certificate of Calibration

Certificate No. : 67-400074-1

Page : 1 of 2

Submitted by :

C.E.M Technology (Thailand) Co.,Ltd.
219/43 Moo.12 Petchkasem Rd, Omnoi, Krathumban, Samutsakorn 74130 (Head Office)

Equipment :

Digital Thermometer with Thermistor probe
Temperature Indicator
Manufacturer : Thermo Scientific Model : VERSA STAR PRO
Range : N/A °C Resolution : 0.1 °C
Serial No. : 12260 ID No. : WW-03-001
Thermistor probe
Model : N/A Sheath Material : Stainless
Diameter : 6.5 mm. Length : 120 mm.
Serial No. : PT1-18812 ID No. : WW-03-001

Environment :

On site calibration was carried out at the Laboratory, C.E.M Technology (Thailand) Co., Ltd.
Ambient Temperature : (23.0 to 24.0) °C
Relative Humidity : (50 to 55) %
Line Voltage : (224.5 to 226.0) VAC

Date of Received :

10 February 2024

Date of Calibration :

10 February 2024

Date of Issue :

15 February 2024

Calibrated by :

Permpon Chanpu

Calibration Method : This instrument was calibrated by In-house method comparison technique CAL-M4003 by compared with PRT in the liquid bath at the constant controlled temperature.

The temperature scale used was based on ITS-90

Reference Standard Instruments : This certification is traceable to the International System of Units

1. Platinum Resistance Thermometer (PRT)

ID No.	Cert. No.	Due Date	Traceability
400002	TT-0074-22	20 Jun 2024	National Institute of Metrology Thailand (NIMT)

2. Standard Digital Thermometer

ID No.	Cert. No.	Due Date	Traceability
400033	22E569	22 Feb 2024	National Institute of Metrology Thailand (NIMT)

Approved by :

(Surachai Promthong)
Laboratory Manager

The Uncertainties are for a confidence probability of approximately 95%

This certificate may not be reproduced other than in full except with the prior written approval of the Calibratech Co.,Ltd.



CAL

Calibratech Co.,Ltd.

7/106-7 Moo 2, Sukhaphrachasan 3 Rd., Bangpood, Pakkred, Nonthaburi 11120

Tel.(02) 964-6211 Fax.(02) 964-5155, e-mail : calibratech.cal@yahoo.com, calibratech.cal@hotmail.com

Certificate of Calibration

Certificate No. : 67-400074-1

Page : 2 of 2

Result of Calibration : Without Adjustment

UUC Condition As-Received : Good

Function : Temperature measurement

Immersion Depth (mm.)	Standard Reading (°C)	UUC Reading (°C)	Correction (°C)	Uncertainty (± °C)
120	25.002	25.0	0.0	0.19

Remark

UUC : Unit Under Calibration

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor $k = 2$, providing a level of confidence of approximately 95%

- 000 -

ABJ



CAL-F0031-03

CAL

Calibratech Co.,Ltd.

7/106-7 Moo 2, Sukhaphrachasan 3 Rd., Bangpood, Pakkred, Nonthaburi 11120

Tel.(02) 964-6211 Fax.(02) 964-5155, e-mail : calibratech.cal@yahoo.com, calibratech.cal@hotmail.com



Certificate of Calibration

Certificate No. : 67-420018-3

Page : 1 of 2

Submitted by : C.E.M Technology (Thailand) Co., Ltd.

219/43 Moo.12 Petchkasem Rd, Omnoi, Krathumban, Samutsakorn 74130 (Head Office)

Equipment : pH Meter with electrode

pH meter

Manufacturer : Apera

Model : PC 910

Range : N/A pH

Resolution : 0.01 pH

Serial No. : PC910X1220811001

ID No. : WW-03-002

Electrode

Model : LabSen 211

Serial No. : 2110009/213

ID No. : WW-03-002

Environment : On site calibration was carried out at the Laboratory, C.E.M Technology (Thailand) Co., Ltd.

Ambient Temperature : (23.0 to 24.0) °C

Relative Humidity : (50 to 55) %

Date of Received : 10 February 2024

Date of Calibration : 10 February 2024

Date of Issue : 15 February 2024

Calibrated by : Permpon Chanpu

Calibration Method : In-house method CAL-M4201 direct measurement by using standard voltage calibrator and using certified reference material (CRM)

Reference Standard Instruments : This certification is traceable to the International System of Units

1. Multiproduct Calibrator

ID No.	Cert. No.	Due Date	Traceability
400005	SG-E-00307/66	23 Aug 2025	National Institute of Metrology Thailand (NIMT)

2. Standard Buffer Solution

pH	Cert. No.	Lot No.	Exp. Date	Traceability
4.008	61293328	944535	27 Nov 2025	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025
6.986	61281486	944537	17 Nov 2024	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025
9.997	61281073	944536	17 Nov 2024	CPA Chem Ltd. Accredited to ISO 17034 and ISO/IEC 17025

Approved by :

(Surachai Promthong)

Laboratory Manager

The Uncertainties are for a confidence probability of approximately 95%

This certificate may not be reproduced other than in full except with the prior written approval of the Calibratech Co.,Ltd.



CAL-F0031-03

Certificate of Calibration

Certificate No. : 67-420018-3

Page : 2 of 2

Result of Calibration :

UUC Condition As-Received : Good

Function : Electrical measurement

pH meter

Performing standard curve by Multiproduct Calibrator at pH (4,7,10)

Adjustment Curve at nominal pH	Applied Voltage (mV)	Nominal Value (pH)	UUC Reading		Correction (mV)	Uncertainty (± mV)
			(pH)	(mV)		
4, 7, 10	177.4800	4	4.00	177	0	0.59
	0.0000	7	7.00	0	0	0.58
	-177.4800	10	10.00	-178	1	0.59

Function : pH meter with electrode

Performing a three - buffer standard curve using buffer nominal pH (4,7,10)

Adjustment Curve at nominal pH	Standard Buffer (pH)	UUC Reading (pH)	Correction (pH)	Uncertainty (± pH)
4, 7, 10	4.008	4.00	0.00	0.010
	6.986	7.00	-0.01	0.011
	9.997	10.01	-0.01	0.014

Remark

UUC : Unit Under Calibration

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor $k = 2$, providing a level of confidence of approximately 95%

- 000 -

1.12



Certificate of Calibration

Certificate No. : 67-400074-2

Page : 1 of 2

Submitted by :

C.E.M Technology (Thailand) Co.,Ltd.

219/43 Moo.12 Petchkasem Rd, Omnoi, Krathumban, Samutsakorn 74130 (Head Office)

Equipment :

Digital Thermometer with Thermistor probe

Temperature Indicator

Manufacturer : Apera

Model : PC 910

Range : N/A °C

Resolution : 0.1 °C

Serial No. : PC910X1220811001

ID No. : WW-03-002

Thermistor probe

Model : N/A

Sheath Material : Stainless

Diameter : 4.8 mm.

Length : 100 mm.

Serial No. : N/A

ID No. : WW-03-002

Environment :

On site calibration was carried out at the Laboratory, C.E.M Technology (Thailand) Co., Ltd.

Ambient Temperature : (23.0 to 24.0) °C

Relative Humidity : (50 to 55) %

Line Voltage : (224.5 to 226.0) VAC

Date of Received : 10 February 2024

Date of Calibration : 10 February 2024

Date of Issue : 15 February 2024

Calibrated by : Permpon Chanpu

Calibration Method : This instrument was calibrated by In-house method comparison technique CAL-M4003 by compared with PRT in the liquid bath at the constant controlled temperature.

The temperature scale used was based on ITS-90

Reference Standard Instruments : This certification is traceable to the International System of Units

1. Platinum Resistance Thermometer (PRT)

ID No. Cert. No. Due Date Traceability

400002 TT-0074-22 20 Jun 2024 National Institute of Metrology Thailand (NIMT)

2. Standard Digital Thermometer

ID No. Cert. No. Due Date Traceability

400033 22E569 22 Feb 2024 National Institute of Metrology Thailand (NIMT)

Approved by :

1.12

(Surachai Promthong)

Laboratory Manager

The Uncertainties are for a confidence probability of approximately 95%

This certificate may not be reproduced other than in full except with the prior written approval of the Calibratech Co.,Ltd.



CAL

Calibratech Co.,Ltd.

7/106-7 Moo 2, Sukhaprachasan 3 Rd., Bangpood, Pakkred, Nonthaburi 11120

Tel.(02) 964-6211 Fax.(02) 964-5155, e-mail : calibratech.cal@yahoo.com, calibratech.cal@hotmail.com

Certificate of Calibration

Certificate No. : 67-400074-2

Page : 2 of 2

Result of Calibration : Without Adjustment

UUC Condition As-Received : Good

Function : Temperature measurement

Immersion Depth (mm.)	Standard Reading (°C)	UUC Reading (°C)	Correction (°C)	Uncertainty (± °C)
100	25.005	25.1	-0.1	0.19

Remark

UUC : Unit Under Calibration

This result of calibration was found accurate as shown on date and place of calibration only.

This reported uncertainty of measurement was based on a standard uncertainty multiplied by a coverage factor $k = 2$, providing a level of confidence of approximately 95%

- ๐0๐ -

AB



CAL-F0031-03



Certificate of Calibration

Equipment: Cooled Incubator
Model: KB 240
Serial No.(or ID): 20180000012164(WW-16-001)
Manufacturer: Binder
Condition: In Condition
Shelves(pc.): 3

Certificate No.: C31240373
Issued Date: 16 February 2024
Job No.: WO-00017098
Page: 1 of 3
Ventilation Valve: None

Customer: C.E.M Technology (Thailand) Co., Ltd.
31/8 Moo 13, Tambon Raikhing,
Amphur Sampran, Nakhonpathom 73210 Thailand.

Environment Condition: Temperature: 24 °C ± 1.1 °C
Humidity: 63 %RH ± 5.9 %RH
Voltage: 229 VAC ± 1.2 VAC

Calibration Place: C.E.M Technology (Thailand) Co., Ltd. (Laboratory Room)
219/43 Moo 12 Petchkasam Road,
Omnoi Krathum Baen, Samut Sakhon 74130 Thailand

Calibration By: Mr. Ampol Srisumphan

Calibration Date: 14 February 2024

The Method used: In house method, CAL-WI-16, base on TLAS-G20

Traceability: This certificate is traceable to the SI Units maintained by National Institute of Metrology (NIMT), Thailand through DKSH Technology Limited.
Certificate No. C10240001

(Mr. Ampol Srisumphan)

Person in charge

(Mr. Udon Srichana)
Authorized signatory

This certificate is issued the units of measurement according to the International System of Units (SI). It provides traceability of measurement to international or national standard or other recognized national standard laboratories.
The measurement uncertainty stated is the expanded uncertainty which is obtained from the standard uncertainty multiplied by the coverage factor ($k=2$) to provide a level of confidence of approximately 95%. It is determined in accordance with the Guide to Expression of Uncertainty in Measurement (GUM).

These results may be affected by deviations from specified conditions. The results relate only to the items tested, calibrated or sampled. The report shall not be reproduced except in full without approval of DKSH Technology Limited.

บริษัท ดีเคเอส อีเซีย จำกัด
DKSH Technology Limited
2533 ถนนสุขุมวิท แขวงคลองเตย เขตคลองเตย กรุงเทพมหานคร 10260
2533 Sukhumvit Road, Bangkok, Phra Khanong, Bangkok 10260
Phone: +66 2639 7000 Email: info.calibration@dksh.com Website: www.dksh.com/scientific-thailand

Delivering Growth - in Asia and Beyond.

CAL-FM-C31-10: 12 Sep 2022



Refer to Certificate No.: C31240373 Page: 1 of 1

Statements of conformity:

This conformity certificate documents the validity of the following statements of conformity based on the measurement results of corresponding calibration certificate:

The correction of indication determined during calibration are under given measurement and environmental conditions and considering the expanded measurement uncertainty (coverage probability 95%) within the specification. The given measurement uncertainty already includes other all effects by according to the standard method, TLAS-G20. Therefore, those parameters have not been assessed separately.

Tolerance and Decision rules:

Assessment of the conformity of the measurement device are done based on direct comparison of the relevant measurement results with the tolerances and decision rule are prescribed by the customer.

- Decision rule :**
- ☐ Choice A Binary Statement for Simple Acceptance Rule ($w = 0$), Specific Risk < 50% PFA.
 - ☒ Choice B Non-binary statement with guard band ($w = 1 U$), Pass or Fail Specific Risk < 2.5% PFA and Condition Pass or Condition Fail Specific Risk < 50% PFA.
 - ☐ Choice C Customer defined, Customers may define arbitrary multiple of r to have applied as guard band ($w = r U$).
; PFA – Probability of False Accept


(Mr. Udon Srichana)
Authorized signatory

Without adjustment

Desired Temperature : 20.0°C Tolerances : 1.0 °C

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 20.0 °C

Locations	Measured (°C)	Correction* (°C)	Guard band (W) (± °C)	Tolerance (± °C)	Conformity
#1	20.17	0.17	0.49	1.0	Pass
#2	20.13	0.13	0.49	1.0	Pass
#3	19.99	-0.01	0.56	1.0	Pass
#4	19.98	-0.02	0.60	1.0	Pass
#5	20.21	0.21	0.51	1.0	Pass
#6	20.17	0.17	0.46	1.0	Pass
#7	19.97	-0.03	0.57	1.0	Pass
#8	20.07	0.07	0.47	1.0	Pass
#9	20.13	0.13	0.43	1.0	Pass

Correction* = Measured Temperature - Desired Temperature

The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use

The End of Statements of Conformity

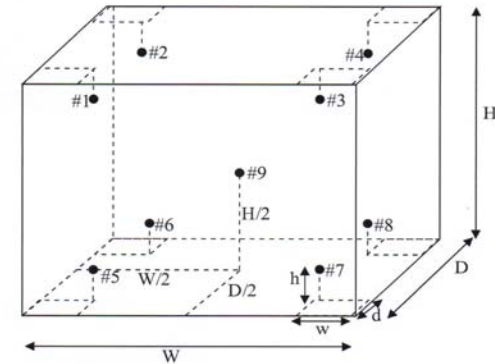
บริษัท ดิกซ์ เทคโนโลยี จำกัด
DKSH Technology Limited
2533 สุขุมวิท/ถนนสุขุมวิท/ซอยสุขุมวิท 102/60
2533 Sukhumvit Road, Bangkok, Phrahanong, Bangkok 10260
Phone: +66 2839 7000 Email: info.calibration@dksh.com Website: www.dksh.com/scientific-thailand

Delivering Growth – in Asia and Beyond.

CAL-FM-C31-10: 12 Sep 2022



Certificate No.: C31240373 Page: 2 of 3



Standard Installation Locations

Volume (Calibration Zone)= 122 (Liters)

Inside chamber: W = 65 (cm) D = 50 (cm) H = 76 (cm)

Standard Locations (#1, #2, #3, #4): w = 7 (cm) d = 5 (cm) h = 8 (cm)

Standard Locations (#5, #6, #7, #8): w = 7 (cm) d = 5 (cm) h = 8 (cm)

#9: Geometric center of the chamber

Position of Std	#1	#2	#3	#4	#5	#6	#7	#8	#9
Channel of Logger	101	102	103	104	105	106	107	108	109

Definitions

Indicating Temperature: The average reading of indicating device which forms the integral part of the enclosure.

Measured Temperature: The average reading of standards at any positions or location.

Measured Uniformity: The maximum difference of measured temperatures between of any probes and the measured temperature at the reference location which are observed at same time or at close observation time as possible to determine the temperature pattern or homogeneity with the chamber at steady-state. The reference probe is preferably located in the geometric center of the chamber.

Measured Stability: The one-half of greatest maximum difference of measured temperatures at any one probe.

Overall Variation: The difference of maximum and minimum measured temperatures throughout observation time.

บริษัท ดิกซ์ เทคโนโลยี จำกัด
DKSH Technology Limited
2533 สุขุมวิท/ถนนสุขุมวิท/ซอยสุขุมวิท 102/60
2533 Sukhumvit Road, Bangkok, Phrahanong, Bangkok 10260
Phone: +66 2839 7000 Email: info.calibration@dksh.com Website: www.dksh.com/scientific-thailand

Delivering Growth – in Asia and Beyond.

CAL-FM-C31-10: 12 Sep 2022



Certificate No.: C31240373 Page: 3 of 3

Calibration Results: Without adjustment

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 20.0 °C

Locations	Measured Temperature (°C)	Correction of UUC: (°C)	Uncertainty (± °C)
#1	20.17	0.17	0.49
#2	20.13	0.13	0.49
#3	19.99	-0.01	0.56
#4	19.98	-0.02	0.60
#5	20.21	0.21	0.51
#6	20.17	0.17	0.46
#7	19.97	-0.03	0.57
#8	20.07	0.07	0.47
#9	20.13	0.13	0.43

Temperature Distribution

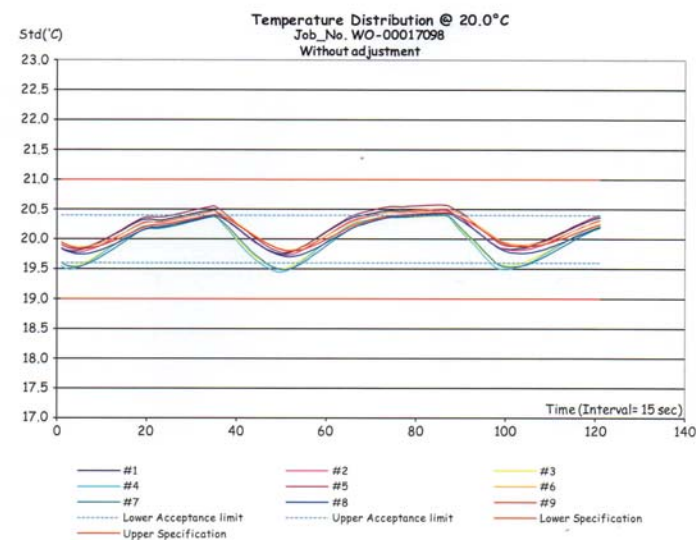
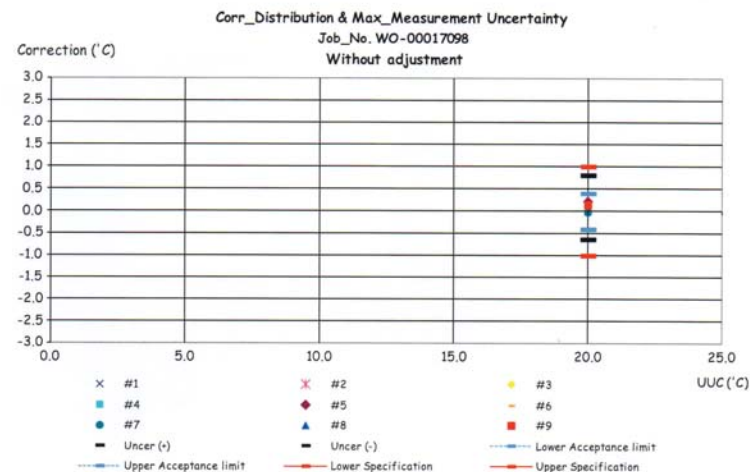
Desired (°C)	Setting (°C)	Indicating (°C)	Measured Temperature at Spread Locations (°C)									Uncertainty (± °C)*
			#1	#2	#3	#4	#5	#6	#7	#8	#9	
20.0	20.0	20.0	20.17	20.13	19.99	19.98	20.21	20.17	19.97	20.07	20.13	0.60

Chamber Characterization

Indicating (°C)	Measured Uniformity (°C)	Measured Stability (± °C)	Overall Variation (°C)
20.0	0.47	0.48	1.13

Note: * Maximum uncertainty of the each position

The End of Certificate





ใบตรวจสอบสภาพเครื่องควบคุมอุณหภูมิ

ชนิดเครื่องมือ: Cooled Incubator รุ่น: KB 240

หมายเลขเครื่อง: 20180000012164(WW-16-001)

เลขที่ใบงาน: WO-00017098

ตรวจสอบ (รับ)		รายการตรวจเช็ค	ตรวจสอบ (ส่ง)		หมายเหตุ
14 Feb 2024			14 Feb 2024		
ปกติ	ไม่ปกติ		ปกติ	ไม่ปกติ	
		General			
☒	☐	1. สายไฟ	☒	☐	
☒	☐	2. การทำงาน Main Switch	☒	☐	
☒	☐	3. การทำงาน Selector Key	☒	☐	
☒	☐	4. การแสดงผล Display	☒	☐	
☒	☐	5. การทำงาน พัดลม	☒	☐	
☐	☐	6. สภาพ Lever of Ventilation valve	☐	☐	ไม่มี
☒	☐	7. สภาพ Lever door open / close	☒	☐	
☒	☐	8. สภาพ Door seal	☒	☐	
☒	☐	9. การทำงานของระบบ Safety	☒	☐	
☒	☐	10. การทำงานของระบบทำความเย็น	☒	☐	
☐	☐	11. การทำงานของระบบทำความร้อน	☐	☐	ไม่มี
☒	☐	12. สภาพตัวเครื่อง	☒	☐	
☒	☐	13. สภาพแวดล้อม ณ สถานที่ตั้งเครื่อง	☒	☐	

ชื่อเจ้าหน้าที่ :

Mr. Ampol Srisumphan
Service Engineer

บริษัท ดิเคช เทคโนโลยี จำกัด
DKSH Technology Limited
2533 ถนนสุขุมวิท แขวงบางจาก เขตพญาไท กรุงเทพมหานคร 10260
Phone: +66 2639 7000 Email: info.calibration@dksh.com Website: www.dksh.com/scientific-thailand

Delivering Growth - in Asia and Beyond.



Certificate of Calibration

Equipment: Hot Air Oven
Model: UF 55
Serial No.(or ID): B219.0142 (WW-05-002)
Manufacturer: Memmert
Condition: In Condition
Shelves(pc.): 2

Certificate No.: C31240372
Issued Date: 15 February 2024
Job No.: WO-00017098
Page: 1 of 5
Ventilation Valve: Closed

Customer: C.E.M Technology (Thailand) Co., Ltd.
31/8 Moo 13, Tambon Raikhing,
Amphur Sampran, Nakhonpathom 73210 Thailand.

Environment Condition: Temperature: 29 °C ± 0.6 °C
Humidity: 61 %RH ± 5.3 %RH
Voltage: 230 VAC ± 1.5 VAC

Calibration Place: C.E.M Technology (Thailand) Co., Ltd. (Laboratory Room)
219/43 Moo 12 Petchkasam Road,
Omnoi Krathum Baen, Samut Sakhon 74130 Thailand

Calibration By: Mr. Ampol Srisumphan

Calibration Date: 14 February 2024

The Method used: In house method, CAL-WI-16, base on TLAS-G20

Traceability: This certificate is traceable to the SI Units maintained by National Institute of Metrology (NIMT), Thailand through DKSH Technology Limited.
Certificate No. C10240001

ชื่อเจ้าหน้าที่ :

(Mr. Ampol Srisumphan)

Person in charge

This certificate is issued the units of measurement according to the International System of Units (SI). It provides traceability of measurement to international or national standard or other recognized national standard laboratories.

The measurement uncertainty stated is the expanded uncertainty which is obtained from the standard uncertainty multiplied by the coverage factor (k=2) to provide a level of confidence of approximately 95%. It is determined in accordance with the Guide to Expression of Uncertainty in Measurement (GUM).

These results may be affected by deviations from specified conditions. The results relate only to the items tested, calibrated or sampled. The report shall not be reproduced except in full without approval of DKSH Technology Limited.

บริษัท ดิเคช เทคโนโลยี จำกัด
DKSH Technology Limited
2533 ถนนสุขุมวิท แขวงบางจาก เขตพญาไท กรุงเทพมหานคร 10260
Phone: +66 2639 7000 Email: info.calibration@dksh.com Website: www.dksh.com/scientific-thailand

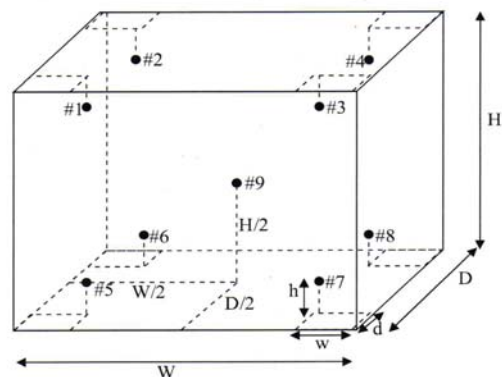
Delivering Growth - in Asia and Beyond.

ชื่อเจ้าหน้าที่ :

(Mr. Udon Srichana)

Authorized signatory

CAL-FM-C31-10: 12 Sep 2022



Standard Installation Locations

Volume (Calibration Zone)= 21 (Liters)

Inside chamber: W = 40 (cm) D = 33 (cm) H = 40 (cm)

Standard Locations (#1, #2, #3, #4): w = 5 (cm) d = 5 (cm) h = 5 (cm)

Standard Locations (#5, #6, #7, #8): w = 5 (cm) d = 5 (cm) h = 5 (cm)

#9: Geometric center of the chamber

Position of Std	#1	#2	#3	#4	#5	#6	#7	#8	#9
Channel of Logger	201	202	203	204	205	206	207	208	209

Definitions

Indicating Temperature: The average reading of indicating device which forms the integral part of the enclosure.

Measured Temperature: The average reading of standards at any positions or location.

Measured Uniformity: The maximum difference of measured temperatures between of any probes and the measured temperature at the reference location which are observed at same time or at close observation time as possible to determine the temperature pattern or homogeneity with the chamber at steady-state. The reference probe is preferably located in the geometric center of the chamber.

Measured Stability: The one-half of greatest maximum difference of measured temperatures at any one probe.

Overall Variation: The difference of maximum and minimum measured temperatures throughout observation time.

Calibration Results:

Without adjustment

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 104.0 °C

Locations	Measured Temperature (°C)	Correction of UUC (°C)	Uncertainty (± °C)
#1	104.38	0.38	0.39
#2	104.15	0.15	0.39
#3	104.39	0.39	0.39
#4	104.26	0.26	0.39
#5	103.88	-0.12	0.39
#6	104.13	0.13	0.39
#7	104.47	0.47	0.39
#8	104.41	0.41	0.39
#9	104.65	0.65	0.39

Temperature Distribution

Desired (°C)	Setting (°C)	Indicating (°C)	Measured Temperature at Spread Locations (°C)									Uncertainty (± °C)*
			#1	#2	#3	#4	#5	#6	#7	#8	#9	
104.0	104.0	104.0	104.38	104.15	104.39	104.26	103.88	104.13	104.47	104.41	104.65	0.39

Chamber Characterization

Indicating (°C)	Measured Uniformity (°C)	Measured Stability (± °C)	Overall Variation (°C)
104.0	0.83	0.12	0.96

Note: * Maximum uncertainty of the each position

Without adjustment (Cont.)

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 180.0 °C

Locations	Measured Temperature (°C)	Correction of UUC. (°C)	Uncertainty (± °C)
#1	180.34	0.34	0.56
#2	179.98	-0.02	0.56
#3	180.46	0.46	0.56
#4	180.34	0.34	0.56
#5	180.63	0.63	0.56
#6	180.33	0.33	0.56
#7	179.22	-0.78	0.56
#8	179.80	-0.20	0.56
#9	180.74	0.74	0.56

Temperature Distribution

Desired (°C)	Setting (°C)	Indicating (°C)	Measured Temperature at Spread Locations (°C)									Uncertainty (± °C)*
			#1	#2	#3	#4	#5	#6	#7	#8	#9	
180.0	180.0	180.0	180.34	179.98	180.46	180.34	180.63	180.33	179.22	179.80	180.74	0.56

Chamber Characterization

Indicating (°C)	Measured Uniformity (°C)	Measured Stability (± °C)	Overall Variation (°C)
180.0	1.59	0.08	1.66

Note: * Maximum uncertainty of the each position

The End of Certificate
Without adjustment (Cont.)

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 110.0 °C

Locations	Measured Temperature (°C)	Correction of UUC. (°C)	Uncertainty (± °C)
#1	110.40	0.40	0.46
#2	110.15	0.15	0.46
#3	110.45	0.45	0.46
#4	110.37	0.37	0.46
#5	110.42	0.42	0.46
#6	110.29	0.29	0.46
#7	109.86	-0.14	0.46
#8	110.12	0.12	0.46
#9	110.51	0.51	0.46

Temperature Distribution

Desired (°C)	Setting (°C)	Indicating (°C)	Measured Temperature at Spread Locations (°C)									Uncertainty (± °C)*
			#1	#2	#3	#4	#5	#6	#7	#8	#9	
110.0	110.0	110.0	110.40	110.15	110.45	110.37	110.42	110.29	109.86	110.12	110.51	0.46

Chamber Characterization

Indicating (°C)	Measured Uniformity (°C)	Measured Stability (± °C)	Overall Variation (°C)
110.0	0.71	0.11	0.86

Note: * Maximum uncertainty of the each position

Statements of conformity:

This conformity certificate documents the validity of the following statements of conformity based on the measurement results of corresponding calibration certificate:

The correction of indication determined during calibration are under given measurement and environmental conditions and considering the expanded measurement uncertainty (coverage probability 95%) within the specification. The given measurement uncertainty already includes other all effects by according to the standard method, TLAS-G20. Therefore, those parameters have not been assessed separately.

Tolerance and Decision rules:

Assessment of the conformity of the measurement device are done based on direct comparison of the relevant measurement results with the tolerances and decision rule are prescribed by the customer.

- Decision rule :**
- ☐ Choice A Binary Statement for Simple Acceptance Rule ($w = 0$), Specific Risk < 50% PFA.
 - ☒ Choice B Non-binary statement with guard band ($w = 1 U$), Pass or Fail Specific Risk < 2.5% PFA and Condition Pass or Condition Fail Specific Risk < 50% PFA.
 - ☐ Choice C Customer defined, Customers may define arbitrary multiple of r to have applied as guard band ($w = r U$).
- ; PFA – Probability of False Accept


(Mr. Udon Srichana)
Authorized signatory

Without adjustment

Desired Temperature : 104.0°C Tolerances : 1.0 °C

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 104.0 °C

Locations	Measured (°C)	Correction* (°C)	Guard band (W) (± °C)	Tolerance (± °C)	Conformity
#1	104.38	0.38	0.39	1.0	Pass
#2	104.15	0.15	0.39	1.0	Pass
#3	104.39	0.39	0.39	1.0	Pass
#4	104.26	0.26	0.39	1.0	Pass
#5	103.88	-0.12	0.39	1.0	Pass
#6	104.13	0.13	0.39	1.0	Pass
#7	104.47	0.47	0.39	1.0	Pass
#8	104.41	0.41	0.39	1.0	Pass
#9	104.65	0.65	0.39	1.0	Condition Pass

Correction* = Measured Temperature - Desired Temperature

The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use

Statements of conformity:(Cont.)

Without adjustment (Cont.)

Desired Temperature : 110.0°C Tolerances : 5.0 °C

Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 110.0 °C

Locations	Measured (°C)	Correction* (°C)	Guard band (W) (± °C)	Tolerance (± °C)	Conformity
#1	110.40	0.40	0.46	5.0	Pass
#2	110.15	0.15	0.46	5.0	Pass
#3	110.45	0.45	0.46	5.0	Pass
#4	110.37	0.37	0.46	5.0	Pass
#5	110.42	0.42	0.46	5.0	Pass
#6	110.29	0.29	0.46	5.0	Pass
#7	109.86	-0.14	0.46	5.0	Pass
#8	110.12	0.12	0.46	5.0	Pass
#9	110.51	0.51	0.46	5.0	Pass

Correction* = Measured Temperature - Desired Temperature

The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use

Without adjustment

Desired Temperature : 180.0°C Tolerances : 2.0 °C

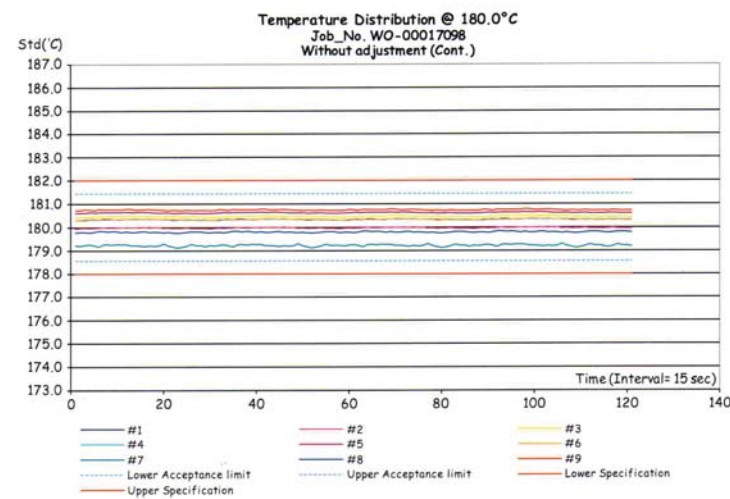
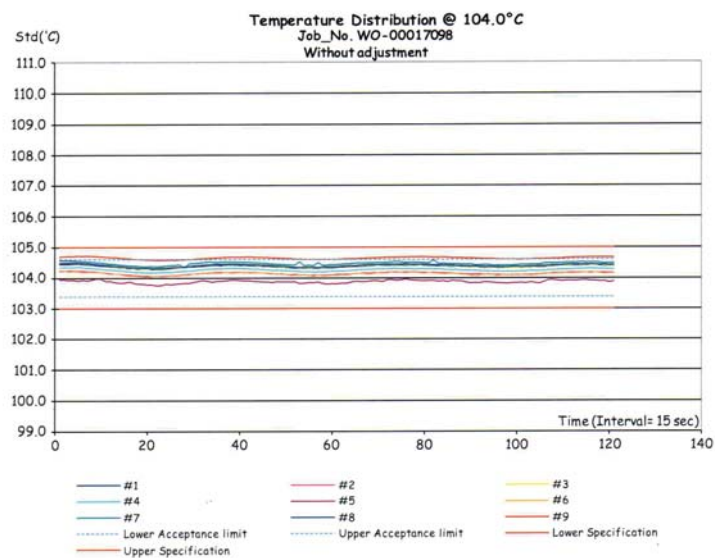
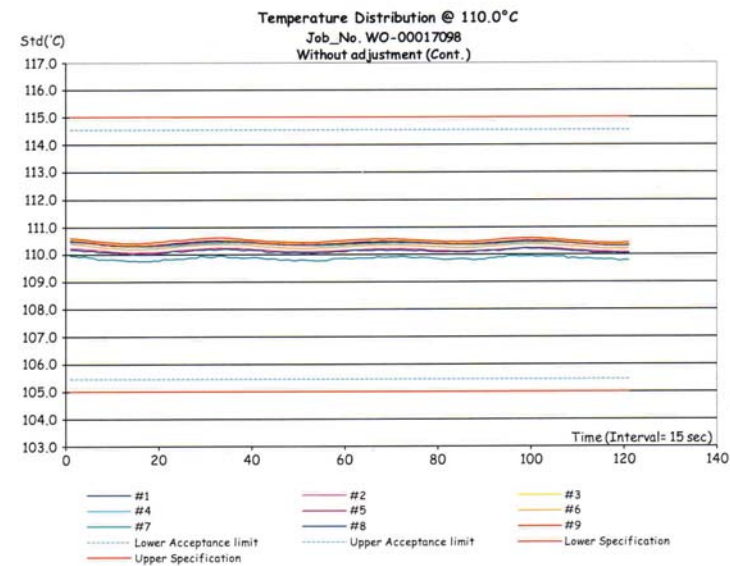
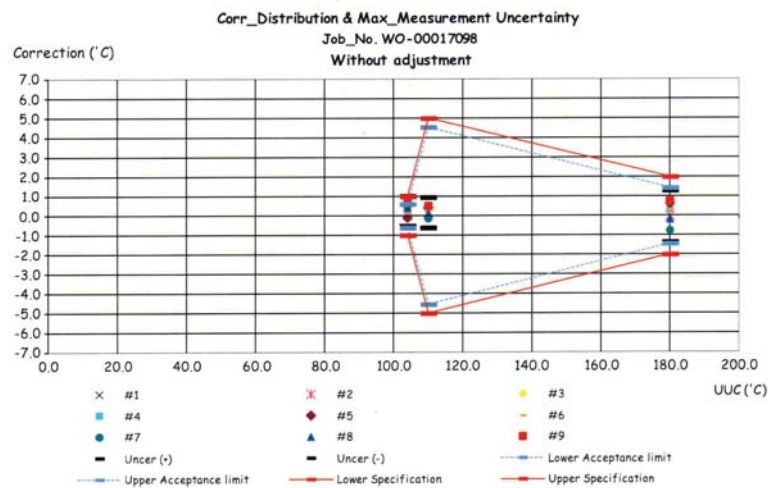
Measurement Temperature at Spread Locations, Indicating of Unit Under Calibration: 180.0 °C

Locations	Measured (°C)	Correction* (°C)	Guard band (W) (± °C)	Tolerance (± °C)	Conformity
#1	180.34	0.34	0.56	2.0	Pass
#2	179.98	-0.02	0.56	2.0	Pass
#3	180.46	0.46	0.56	2.0	Pass
#4	180.34	0.34	0.56	2.0	Pass
#5	180.63	0.63	0.56	2.0	Pass
#6	180.33	0.33	0.56	2.0	Pass
#7	179.22	-0.78	0.56	2.0	Pass
#8	179.80	-0.20	0.56	2.0	Pass
#9	180.74	0.74	0.56	2.0	Pass

Correction* = Measured Temperature - Desired Temperature

The validity of the statements of conformity cannot be guaranteed for different places of use, environmental conditions or improper use

The End of Statements of Conformity





ใบตรวจสอบสภาพเครื่องควบคุมอุณหภูมิ

เลขที่ใบงาน: WO-00017098

ชนิดเครื่องมือ: Hot Air Oven

รุ่น: UF 55

หมายเลขเครื่อง: B219.0142 (WW-05-002)

ตรวจระบบ (รับ)		รายการตรวจเช็ค	ตรวจระบบ (ส่ง)		หมายเหตุ
14 Feb 2024			14 Feb 2024		
ปกติ	ไม่ปกติ		ปกติ	ไม่ปกติ	
		General			
☒	☐	1. สายไฟ	☒	☐	
☒	☐	2. การทำงาน Main Switch	☒	☐	
☒	☐	3. การทำงาน Selector Key	☒	☐	
☒	☐	4. การแสดงผล Display	☒	☐	
☒	☐	5. การทำงาน พัดลม	☒	☐	
☒	☐	6. สภาพ Lever of Ventilation valve	☒	☐	
☒	☐	7. สภาพ Lever door open / close	☒	☐	
☒	☐	8. สภาพ Door seal	☒	☐	
☒	☐	9. การทำงานของระบบ Safety	☒	☐	
☐	☐	10. การทำงานของระบบทำความเย็น	☐	☐	ไม่มี
☐	☐	11. การทำงานของระบบทำความชื้น	☐	☐	ไม่มี
☒	☐	12. สภาพตัวเครื่อง	☒	☐	
☒	☐	13. สภาพแวดล้อม ณ สถานที่ตั้งเครื่อง	☒	☐	

ข้อเสนอแนะ :

Mr. Ampol Srisumphan
Service Engineer

บริษัท ดีเคเอส เอช จำกัด
DKSH Technology Limited
2533 ถนนสุขุมวิท แขวงบางจาก เขตพญาไท กรุงเทพมหานคร 10260
2533 Sukhumvit Road, Bangchak, Phraekhanong, Bangkok 10260
Phone: +66 2639 7000 Email: info.calibration@dksh.com Website: www.dksh.com/scientific-thailand

Delivering Growth – in Asia and Beyond.



CERT.No.: HS-U059H

Calibration Date : 28 Aug 23

Submitted by : C.E.M TECHNOLOGY (THAILAND) Co., LTD.

219/43 Moo 12, Petchkasem Road, Omnoi, Krathumban,
Samutsakom 74130

Avg Room Temp : 20 °C

Avg Water Temp : 20 °C

Air Pressure : 760.00 mmHg

Salinity : 0 ppt

Model : YSI 5000

S/N : 18L109487

Probe : YSI 5010

S/N : 22G100123

ID NO. :

Air Temp ref : S/N. F8065C26

Barometric ref : S/N. F8065C26

Water Temp ref : S/N. 11430

Technician : Kittipong M.

Calibration Details

Calibration Point	100% air sat. (@20 °C, DO = 9.09 mg/l)	(status)	(status)
Measurement 1 (mg/l)	9.08	(PASS)	-
Measurement 2 (mg/l)	9.08	(PASS)	-
Measurement 3 (mg/l)	9.08	(PASS)	-
Measurement 4 (mg/l)	9.08	(PASS)	-
Measurement 5 (mg/l)	9.08	(PASS)	-
Measurement 6 (mg/l)	9.08	(PASS)	-
Measurement 7 (mg/l)	9.08	(PASS)	-
Measurement 8 (mg/l)	9.08	(PASS)	-
Measurement 9 (mg/l)	9.09	(PASS)	-
Measurement 10 (mg/l)	9.09	(PASS)	-

Mean Measurement	9.08	mg/l	-	-
Inaccuracy	0.01	mg/l	-	-

Overall Status (PASS)

Manufacturer Specification

Accuracy = +/- 0.02 mg/l

- 1) This certificate is issued based on the result that are found as shown on date and place of test only.
- 2) The calibration procedure followed in accordance with Harikul Science Co., Ltd.
- 3) This result shall not be used for advertising purpose.

Technician Signature

(Kittipong Maekwong)

Laboratory Manager

(Supreecha Sumritam)

Harikul Science Co.,Ltd.
694 Soi Ratchadaniwet 24, Pracharatbamphen,
Samsaennok, Huaikhwang, Bangkok 10310
Tel: 0-2274-2456 Fax: 0-2274-2443
Email: info@harikul.com www.harikul.com

Certificate of Calibration



Avio200 Preventive Maintenance Report

Company Name: CEM TECNOLOGY
Instrument Location: 219/43 Krathum Baen District
Samut Sakhon 74130
Instrument Serial No.: M79S2103051
Date: 02-Aug-2023

ICP-OES/Avio200 Preventive Maintenance (PM)

Company Name:	CEM TECNOLOGY.		
Address (Instrument Location):	219/43 Krathum Baen District Samut Sakhon 74130		
Serial Number:	M79S2103051	PM Number:	4 of 4 Warranty
Customer Name (if applicable):	K. Wichuda	Telephone Number:	086 9054664
Service Engineer Name:	K. Chayanan	Service Order Number:	WO-02409475
Date PM Performed: (DD-MMM-YYYY)	02-Aug-2023	Next PM Due Date: (DD-MMM-YYYY)	02-Feb-2024
Standard Labor Hours to Complete PM :		4 hours	

Part Number	Release	Publication Date	
09370140 Rev.5	B	January 2018	

Scope

The purpose of this PM is to ensure the continued functionality of the PerkinElmer/Avio200 by inspecting and replacing any worn or damaged parts. This service should only be performed by a trained representative of PerkinElmer.

The customer should save their method before the PM begins.

General Instructions:

The customer must provide the engineer operational data to demonstrate recent instrument performance prior to starting the PM. Always check with the customer before making any changes that may affect the customer's analysis or calibration, including a current back-up of system software and/or data files. The completed document should be signed by an authorized PerkinElmer and customer representative and left with the customer. Update the PM sticker and instrument logbook as required.

Copyright Information

This document contains proprietary information that is protected by copyright. All rights are reserved. No part of this publication may be reproduced in any form whatsoever or translated into any language without the prior, written permission of PerkinElmer, Inc. **Copyright © 2013 PerkinElmer, Inc.**

Trademarks

Registered names, trademarks, etc. used in this document, even when not specifically marked as such, are protected by law. PerkinElmer is a registered trademark of PerkinElmer, Inc. All other trademarks and registered trademarks not owned by PerkinElmer, Inc. or its subsidiaries that are depicted herein are the property of their respective owners.

Except as specifically set forth in its terms and conditions of sale, PerkinElmer makes no Warranty of any kind with regard to this document, including, but not limited to, the implied warranties of merchantability and fitness for a particular purpose.

PerkinElmer shall not be liable for incidental or consequential damages in connection with the furnishing or use of this document.

Component List

Component / Specific Model	Serial #	Configuration Notes
Avio200	M79S2103051	Syngistix V 5.1.0.0293
S23 Autosampler	0121106S23	

Parts Lists

Parts Included with the PM		
Part Number (if applicable)	Description	Quantity
09995098	Air Filter-Spectrometer	Not Applicable
N077520	Air Filter-RF Generator	Not Applicable
09992731	Axial Window	Not Applicable
B0810377	Radial Window	Not Applicable
N0770438	O-ring kit, injector support adapter	Not Applicable
N0780437	O-ring kit, torch	Not Applicable

Additional Reagents and Standards Required for PM				
Part Number (if applicable)	Description	Quantity	Batch/Lot #	Expiration Date: (MM/YY)
N0691579	Multi-Element Standard (N069-1579 diluted 10X)	1	57-024CRX1	Oct-2024
N9300221	Instrument Calibration-4 (N9300221 diluted 100X)	1	54-134CRY1	Jun-2024

Procedure Checklist

Use (✓) to check off those steps in the checklist that have been completed.

1. General:

- ☒ Ask customer about unit's performance since last visit.
- ☒ Check incoming AC line voltage under load for proper levels and grounding.
- ☒ Is the instrument operational?

2. Mechanical:

- ☒ Inspect and clean all fans and filters.
- ☒ Inspect and replace torch components and necessary.

Torch Components Replaced: ☐ Yes ☒ No

If yes, list components replaced:

- ☒ Inspect all tubing for signs of cracking or leaking and replace as necessary.

Tubing Replaced: ☒ Yes ☐ No

If yes, list tubing replaced:

- ☒ Inspect the peristaltic pump for proper operation.
- ☒ Check and adjust if necessary, the external nitrogen, argon shear gas and water supply pressures.
- ☒ Check and adjust if necessary, the internal nitrogen, main argon, torch argon and shear gas pressures

Regulator	Measured Pressure	Set Pressure
Nitrogen	N/A	NA (calibrated in Factory)
Main Argon	76	76psig
Torch Argon	67	67psig
Shear Gas	65	65psig
Water	35	35psi

- ☒ Check the shear gas nozzle for blockages and proper, uniform flow.
- ☒ Inspect nitrogen Hi/Low purge and shear gas solenoids for proper function.
- ☒ Inspect the function of all spectrometer motors. Drive the motors from the Spectrometer DCM. Check all motors, couplings, set screws, gears or drive assembly located on the spectrometer (prism/grating wavelength drives, slits, shutter, DV mirror, X/Y mirror) if problems are found.
- ☒ Perform preventative maintenance on the chiller as required. Make the customer aware of the importance of maintaining the chiller fluid level and filter replacement.
- ☒ Drain air compressor surge tank.
- ☒ Clean exterior of instrument.

3. Electrical:

- ☒ Visually inspect all PC boards for cleanliness and signs of corrosion.
 - ☒ Check all RF generator and spectrometer power supply voltages.
 - ☒ Run instrument diagnostic checks from the appropriate Device Control Module.

RF Generator:

- ☒ Check the RF generator status screens.
- ☒ Check the function of all interlocks.

Spectrometer:

- ☒ Check the spectrometer status screens.
- ☒ Check for proper function of all motors from the Motor Control window.

4. Optical:

- ☒ Check the neon lamp for proper operation.
- ☒ Ensure that neon initialization passes at power up.
- ☒ Ensure that there is a single, well defined peak of sufficient intensity (approximately 15,000 to 60,000 cts.) for the 703.241nm neon line viewed in the DCM Collect Spectra window. Re-generate the neon correction table if problems are encountered. If problems are still exhibited after the table is re-generated, replace the neon lamp assembly.

Neon Lamp Replaced: ☐ Yes ☒ No

- ☒ Perform the Initialize Optics routine from the Spectrometer Control window.
- ☒ Insure that the routine passes with no error codes. If it fails, run a manual prism scan from the spectrometer DCM.
- ☒ Insure the Dark Current measurement (Detector Calibration) passes at initialization.
- ☒ Check the shutter home sensor position.
- ☒ Check prism/electronics temperature sensor readback values from the DCM. It is normal for these readings to be shown in red. A typical prism temperature is approximately 29.5 degree C. A typical electronics temperature is approximately 35 degree C.
- ☒ Check the detector temperature from the DCM for -7.0 to -8.5 degree C. If outside of this range the detector cooling fan may not be operational. Further inspection may be necessary.
- ☒ Inspect for proper function of the transfer optics. 1) shutter 2) DV mirror 3) X/Y mirror.
- ☒ Clean or replace the axial and radial view windows as necessary.
 - Axial Window Replaced: ☒ Yes ☐ No
 - Radial Window Replaced: ☒ Yes ☐ No

5. Post PM Performance Tests:

- ☒ Perform View Align.

5.1 Spectral Resolution:

- ☒ Measure the spectrometers ability to separate two adjacent wavelengths.

Parameter	Specification	Test Result	Pass/Fail
As 193.696 - Resolution	≤0.009	0.007	Passed
Ni 231.604 - Resolution	≤0.011	0.009	Passed
Ni 341.476 - Resolution	≤0.015	0.013	Passed
Ba 455.403 - Resolution	≤0.020	0.017	Passed

5.2 Precision:

- ☒ Test for reproducibility of a set of measurement.

Parameter	Specification	Test Result	Pass/Fail
Zn 213.856	%RSD ≤ 1 %	0.46	Passed
Mg 280.856	%RSD ≤ 1 %	0.25	Passed
Mg 285.207	%RSD ≤ 1 %	0.22	Passed
Ba 455.403	%RSD ≤ 1 %	0.15	Passed

5.3 Mn BEC:

- ☒ Run Axial and Radial BEC according to the A&T spec, or the commissioning test procedure.

Mn Background Equivalent Concentration:

Method "MnBEC" For Samples "IB (2%HNO3)" and "IS (N069-1579/10)", record intensities.

Calculated BEC: BEC = (IB * Conc of Std) / (IS - IB). Where Conc of Std = 1,000 PPB

Element	Mode	Conc.	IB	IS	
Mn 257.610	Radial	1,000 ppb	66993.5	1909809.2	
Mn 257.610	Axial	1,000 ppb	152396.8	10817525.8	
Mn 257.610	IB*Conc.	IS - IB	BEC	Spec	Pass/Fail
Radial	66993500	1842815.7	20.25	<30 PPB	Passed
Axial	152396800	10665129	13.12	<30 PPB	Passed

6. Review:

- ☒ Review with the customer PM work performed.
- ☒ Discuss recommended customer supplied materials to have on hand.
- ☒ Attach PM sticker.

Additional Comments

Additional Comments Regarding the PM

Review

The preventive maintenance checks and if applicable performance tests for ICP-OES/Avio200 have been completed.

This ICP-OES/Avio200 Passes ☒ Fails ☐ the preventive maintenance.

Review of Preventive Maintenance:

Authorized PerkinElmer Representative: <i>Chayamark</i>	Date: 02-Aug-2023 (DD-MMM-YYYY)
Authorized Customer Representative: <i>Don</i>	Date: 02-Aug-2023 (DD-MMM-YYYY)



THAI HEART CALIBRATION CO., LTD.

112/1 Moo 5, Phraek Sa, Muang, Samut Prakan 10280
Tel. 0-2394-2162, 0-2757-8435; 0-2757-8496 Fax: 0-2757-8507



CERTIFICATE OF CALIBRATION

Certificate No.: T0-2109034/23 Page 1 of total 4 pages

Customer C.E.M TECHNOLOGY (THAILAND) CO., LTD.
219/43 Moo 12, Petchkasem Road, Omnoi,
Krathumban, Samutsakorn 74130

Equipment Thermo Reactor
Manufacturer Spectroquant **Model** TR 420
Serial No. 23290802 **ID No.** -
Description Resolution of UUC : 1 °C

Environmental Conditions Ambient Temperature: (23 ± 3) °C
Relative Humidity: (50 ± 15) %
Atmospheric Pressure: -

Calibration Location Blue Devils Laboratory (TL)

Received Date 21 September 2023

Calibration Date 22 September 2023

Date of Issue 23 September 2023

Condition of Artifacts Used conditions but can be calibrated

Checked by *[Signature]*
Act as Technical Manager

Approved by *[Signature]*
Representative of Managing Director

() (Krisyosl K.) () (Sakda Y.)
() (Patiphan K.) () (Onnapa P.)
(✓) (Pongsak H.) () (Nitiphong K.)
() (Kanung C.) () (Nonthachai K.)
() (Pramong P.) () (Noppol P.)

(Dr. Ekachai Puttitwong)

This calibration certificate shall not be reproduced other than in full except with the prior written approval of the Thai Heart Calibration Co., Ltd.

Certificate No.: T0-2109034/23

Page 2 of total 4 pages

Reference Method :

- The calibration method used was CP-142 based on an in-house method.
- The temperature scale used was an ITS-90.
- This certificate can be traceable to the national standards, which is realized the shown measurement units according to the International System of Units (SI Units).

Reference Standard Instruments:

Type	Model	Serial No.	Cert. No.	Due Date	Traceability
Data Logger with Sensors	34972A/ 34901A	MY59002120/ MY41211040	10-0302002/23	Feb. 3, 2024	THC

Remark: This certificate is traceable to the International System of Unit (SI Unit) through:

- THC, Thai Heart Calibration Co., Ltd.

Measurement Results:

L

Hole No.	UUC Setting (°C)	Standard Reading (°C)	UUC Reading (°C)	Correction (°C)	Stability of UUC (± °C)	Uncertainty (± °C)
# 1	150	149.9	150	-0.1	0.22	0.68
# 2	150	149.8	150	-0.2	0.14	
# 3	150	149.5	150	-0.5	0.21	
# 4	150	149.8	150	-0.2	0.20	
# 5	150	149.1	150	-0.9	0.16	
# 6	150	149.6	150	-0.4	0.32	
# 7	150	149.2	150	-0.8	0.14	
# 8	150	149.7	150	-0.3	1.80	
# 9	150	149.5	150	-0.5	0.18	
# 10	150	149.1	150	-0.9	0.16	
# 11	150	149.1	150	-0.9	0.16	
# 12	150	149.2	150	-0.8	0.17	

UUC : Unit Under Calibration

Calibrated by Pongsak
REV.02 02/24/21

FE-169

Certificate No.: T0-2109034/23

Page 3 of total 4 pages

Measurement Results (Cont.):

R

Hole No.	UUC Setting (°C)	Standard Reading (°C)	UUC Reading (°C)	Correction (°C)	Stability of UUC (± °C)	Uncertainty (± °C)
# 1	150	150.2	150	0.2	0.25	0.68
# 2	150	150.2	150	0.2	0.29	
# 3	150	150.0	150	0.0	0.29	
# 4	150	149.6	150	-0.4	0.18	
# 5	150	149.1	150	-0.9	0.13	
# 6	150	149.5	150	-0.5	0.25	
# 7	150	149.1	150	-0.9	0.16	
# 8	150	149.1	150	-0.9	0.13	
# 9	150	149.7	150	-0.3	0.20	
# 10	150	149.5	150	-0.5	0.20	
# 11	150	149.2	150	-0.8	0.13	
# 12	150	149.6	150	-0.4	0.23	

UUC : Unit Under Calibration

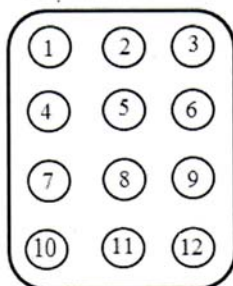
Calibrated by Pongsak
REV.02 02/24/21

FE-169

Certificate No.: T0-2109034/23

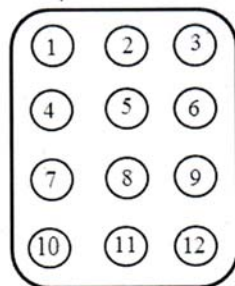
Page 4 of total 4 pages

Measurement Results (Cont.):



Front View

L



Front View

R

The above reported uncertainty of measurement is the expanded uncertainty obtained by multiplying the standard uncertainty with the coverage factor $k = 2.00$, providing a level of confidence approximately 95%.

- End of Certificate -

Calibrated by: Pongsak
REV.02 02/24/21

FE-169

Performance Verification Certificate

Job No. LSPR2306369

Equipment : AA SPECTROMETER

Serial No. : A7310

Manufacturer : GBC Scientific

Verification Date : 23-Jun-2023

Model Type : SavantAA

Customer : บริษัท ซี.อี.เอ็ม เทคโนโลยี (ไทยแลนด์) จำกัด

219/43 หมู่12 ถนนเพชรเกษม ตำบลอ้อมน้อย อำเภอกระทุ่มแบน จังหวัดสมุทรสาคร 74130

Result of Verification

Test Description	Criteria	Reading	Result
1. EHT	< 350 V	332 V	PASS
Photometric Noise (if >350 V)	Std. Dev <0.0002	-	
2. Wavelength Accuracy , Cu 324.75 nm	± 0.20 nm	324.65 nm	PASS
3. Wavelength Accuracy , Cs 852.10 nm	± 0.20 nm	852.30 nm	PASS
4. Slit Width 0.2 nm	± 0.02 nm	0.22 nm	PASS
5. Slit Width 0.5 nm	± 0.05 nm	0.51 nm	PASS
6. Slit Width 1.0 nm	± 0.10 nm	0.99 nm	PASS
7. Standard Gauze Screen <u>0.49</u> Abs*	± 0.02 Abs.	0.4888 Abs.	PASS
BC mode with gauze		-0.0001 Abs.	
BC mode without gauze		-0.0004 Abs.	
Difference between With gauze and without gauze	< 0.004 Abs.	0.0003 Abs.	PASS
8. ABS Reading 5ppm,Cu	> 0.7 Abs.	0.740 Abs.	PASS
9. %RSD	< 0.5 %	0.48 %	PASS

* Write in the criteria column the Abs reading on the gauze screen calibration label

We hereby certify that instrument complies with GBC factory specifications

Your satisfaction is our promise @ DKSH Technology Limited

Verification By : Mr. NIWAT SUPATANIT

Signatory : 

Issued Date : 3-Jul-2023

DKSH Technology Limited
2533 Sukhumvit Road, Bangchak, Phrakhanong, Bangkok 10260
Phone +662 639 7000, www.dksh.com

Delivering growth – in Asia and beyond

ศูนย์บริการลูกค้าและการขาย: technology service call center

☎ 02 639 7000

This is to certify that
Niwat Supatanit

From

**DKSH Technology Limited
Thailand**

has successfully completed GBC Service
Training including hardware and software training,
installation and repair on the following instruments:

AAS Instruments and Accessories

UV-Vis Instruments and Accessories

ICP-OES Quantima and Accessories

Introduction to:

ICP-TOFMS OptiMass

High Performance Liquid Chromatography

X-ray Equipment Emma

Training conducted in Penang, Malaysia

From 22 July to 2 August 2019

Geoff Condick
CEO



Supelco

www.sigmaaldrich.com

Certified Reference Material
Reference material certificate

Copper Standard for AAS

TraceCERT®
Traceable Certified Reference Material

Product no.: 38996
Lot no.: BCCH9264
Description of CRM: Copper metal (pure material) in 2% HNO₃ (prepared with HNO₃ suitable for trace analysis and high-purity water, 18.2 MΩ·cm, 0.22 μm filtered).
Expiry date: JUN 2025
Storage: Store at 5°C-25°C
Density (certified) at 20°C: 1011.3 kg m⁻³ ± 0.5 kg m⁻³

Constituent Certified values at 20°C and expanded uncertainties, $U = k \cdot u$ ($k = 2$) [1][2]

Constituent	Certified values at 20°C and expanded uncertainties, $U = k \cdot u$ ($k = 2$) [1][2]
Copper	989 mg kg ⁻¹ ± 4 mg kg ⁻¹ 1000 mg L ⁻¹ ± 4 mg L ⁻¹

Metrological traceability: Certified values are traceable to the International System of units (SI) through a metrologically valid weighing process. Details see "Details on metrological traceability".[3]

Measurement method: The certified value is determined by high-precision weighing of thoroughly characterized starting materials and verified by measurement against NIST SRMs or similar CRMs in accordance with ISO/IEC 17025.[4]

Intended use: Calibration of AAS, ICP, spectrophotometry or any other analytical technique.

Instructions for handling and correct use: The bottle's temperature must be 20°C. Shake well before every use. If storage of a partially used bottle is necessary (at the user's risk), the cap should be tightly sealed and the bottle should be stored at reduced temperature (e.g. refrigerator) to minimize transpiration rate.

Health and safety information: Please refer to the Safety Data Sheet for detailed information about the nature of any hazard and appropriate precautions to be taken.

Packaging: 250 mL HDPE bottle

Accreditation: Sigma-Aldrich Production GmbH is accredited by the Swiss Accreditation Service SAS as reference material producer under no. SRMS 0001 in accordance with international standard ISO 17034[5]

Certificate issue date: 29 JUL 2022



ISO 17034
SRMS 0001

S. Matt - CRM Operations

Dr. P. Zell - Approving Officer

Sigma-Aldrich Production GmbH, Industriestrasse 25, 9471 Buchs, Switzerland;
Tel +41-81-755-2511; Fax +41-81-756-5449; www.sigmaaldrich.com
Sigma-Aldrich Production GmbH is a subsidiary of Merck KGaA, Darmstadt, Germany.

Certificate Page 1 of 3

Certificate version 01



CERTIFICATE OF CONFORMANCE

Equipment name : Gauze membrane
Serial Number : F104
Procedure Used : NIST neutral density filter: 8661/SRM 930D (1210)
Reference Standard : Spectrophotometer, LIBRA S70
Serial Number : 136821

Result :

Wavelength (mm)	Measured Value (A.U.)
440	0.489

Valid for 12 months from date of issue.

Issue Date : 5 March 2023
Operator by : Mr. Niwat Supatanit

PREVENTIVE MAINTENANCE AND PERFORMANCE VERIFICATION REPORT

ATOMIC ABSORPTION SPECTROPHOTOMETER (AAS)

Issued Date: 23/06/23

Customer : บริษัท ซี.อี.เอ็ม เทคโนโลยี (ไทยแลนด์) จำกัด
Address : 219/43 หมู่ 12 ถนนเพชรเกษม ตำบลอ้อมน้อย
อำเภอกระทุ่มแบน จังหวัดสมุทรสาคร 74130
Contract :
Manufacturer : GBC Scientific Equipment Pty Ltd.
Model : SavantAA
Serial No : A7310
Location :

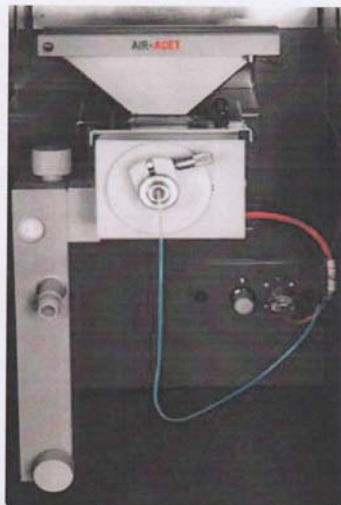
Power on switch and initial status

Instrument Ready for use

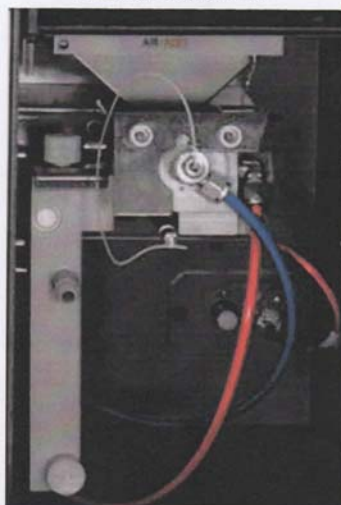
Preventive Maintenance	Pass	Fail	Remarks
Electrical Voltage			
- Main voltage (power supply check 220V $\pm$ 10V).	☒	☐	220.1 V
- Power indicator light (Replace if faulty).	☒	☐	N/A
- Power core (Clean or replace as appropriate).	☒	☐	N/A
- Fan (Clean or replace filter element as appropriate).	☒	☐	N/A
Environment			
- Temperature (10 to 35 deg.C)	☒	☐	25.1 C
- Humidity (8 to 80%).	☒	☐	47 %
- Air Quality (No Dust)	☒	☐	N/A
- No corrosive vapours present from laboratory sample preparation or external sources.	☒	☐	N/A
Optics			
- Windows lens (Clean or replace as appropriate).	☒	☐	Ready
- Light Source (Check operation. Replace if required).	☒	☐	Ready
- D2 Lamp (Check operation. Replace if required).	☒	☐	Ready
Gas system			
- General (Tube and Fitting /Check for leaks).	☒	☐	Ready
- Air Zero (Inlet pressure range 300-400 kPa).	☒	☐	400kPa
- Acetylene (Inlet pressure range 55-96 kPa).	☒	☐	0.9kPa
- Nitrous oxide (Inlet pressure range 300-400 kPa).	☐	☐	
Computer			
- Operating system	☒	☐	Windows 7
- Software Version	☒	☐	Savant 3.0
- Verify that all computer links and installed software operate correctly	☒	☐	Ready

Spray Chamber Type

☐ ABR Spray Chamber



☒ Standard Spray Chamber



Preventive Maintenance	Pass	Fail	Remark
Flame system			
- Burner head (Clean the jaws using GBC Burner Cleaning Card).	☒	☐	Ready
- Burner mount (Check for wear. Replace the burner retaining plate if required).	☒	☐	Ready
- Spray chamber (Visually inspect the bead for cracks, pitting or solid deposits. Check or replace O-ring kit).	☒	☐	Ready
- Safety interlocks			
➢ Burner (Check for Interlocks connector)	☒	☐	Ready
➢ Spray chamber (Check for Interlocks connector)	☒	☐	Ready
- Pressure relief bung. (Check or replace O-ring)	☒	☐	Ready
- Nebulizer (Clean and check operation / Replace the O-ring)	☒	☐	Ready
- Gas connections (Check for leaks).	☒	☐	Ready
- Capillary tube (Check bends and clog).	☒	☐	Ready
- Liquid trap (Drain / clean and replace O-ring).	☒	☐	Ready

Gas Flow Optimisation	Pass	Fail	Remark
- Bleed gas lines (Relieve pressure in the spray chamber).	☒	☐	Ready
- Ignitor (Ignite the flame several times to check ignition reliability. Replace the glow plug if required).	☒	☐	Ready
- Extinguish (Check operation).	☒	☐	Ready
- Horizontal movement (Check operation for STD. Spray Chamber).	☒	☐	Ready
- Vertical movement (Check operation for STD. Spray Chamber).	☒	☐	Ready
- Burner Adjuster (Check operation for ABR Spray Chamber)			
➢ Burner Angle (° C)	☐	☐	
➢ Angle Zero (mm)	☐	☐	
➢ Work head Height (mm)	☐	☐	
➢ Work head Centre (mm)	☐	☐	

Note:

N/A

Signature	
Customer : (.....)	Date : ..
Service Engineer : Niwat S. (Mr. NIWAT SUPATANIT)	Maintenance Date : 23 / Jun / 2023

Performance Verification	Specification	Actual Value	Pass	Failed	Remarks
1. Wavelength accuracy (optic calibration check).	Cu 324.75 nm $\pm$ 0.2 nm	324.65 nm	☒	☐	
	Cs 852.10 nm $\pm$ 0.2 nm	852.30 nm	☒	☐	
2. Slit width accuracy (0.2 nm ,0.5 nm,1.0 nm)	0.2 nm $\pm$ 0.02 nm	0.216 nm	☒	☐	
	0.5 nm $\pm$ 0.05 nm	0.51 nm	☒	☐	
	1.0 nm $\pm$ 0.10 nm	0.99 nm	☒	☐	
3. EHT	<350V	332V	☒	☐	
4. Absorbance accuracy (absorbance calibration check). ➢ Gauze 0.49 A.U.	Reading $\pm$ 10% of calibrated value.	0.4988 Abs.	☒	☐	
5. Background correction (optics alignment check). difference between measurement with and without 0.49 A.U. gauze for 10 samples.	SavantAA <1% SensAA/XplorAA <2%	BC on with gauze: -0.0001 Abs BC on without gauze: -0.0004 Abs	☒	☐	
6. Sensitivity /noise flame test (aqueous Cu solution test under air-acetylene flame).	Cu 5 ppm >0.7 A.U.	0.7396 Abs	☒	☐	
	<0.5% RSD	0.48 %	☒	☐	

Note:

N/A

Signature	
Customer : (.....)	Date :
Service Engineer : Niwat S. (Mr. NIWAT SUPATANIT)	Maintenance Date : 23 / Jun / 2023



Certificate of Calibration

Aquion RFIC: Anion (ID#1084)

This certificate is to verify that instrument below are calibrated

by Archemica International Co., Ltd.

Aquion S/N: 221280114

AS-DV S/N: 2205880126

For

C.E.M Technology (Thailand) Co., Ltd.



Operator Signature:

Date: Jan 25 ,2024

(Mr.Itsaraphap Bumrungeam)

Applications Chemist

การดูแลบำรุงรักษาเชิงป้องกัน

Preventive Maintenance



บริษัท ดีเคเอสเอช เทคโนโลยี จำกัด

ฝ่ายบริการหลังการขาย

โทร 0 2 639 7000 E-mail: service.tec.th@dksh.com

ฝ่ายขายและการตลาด

โทร 0 2 639 7000 E-Mail : marketing.tec.th@dksh.com

Website : www.dksh.co.th/technology/scientific-thailand

เงื่อนไขการให้บริการ Preventive Maintenance

บริษัทฯ จะส่งวิศวกรผู้ชำนาญ เพื่อให้บริการตามขอบข่ายของการบริการ เฉพาะ ในวันและเวลา ราชการ หากมีความประสงค์ที่จะรับบริการนอกเหนือจากวัน เวลา ราชการ (วันหยุดเสาร์ – อาทิตย์ หรือวันหยุด นักชดถุภษ) บริษัทฯ จะคิดค่าบริการเพิ่มเติมตามอัตราที่กฎหมายแรงงานกำหนดไว้

ขอบข่ายการบริการ

- ตรวจสอบสภาพการทำงานต่าง ๆ ของเครื่องมือ
- ทดสอบประสิทธิภาพการทำงานของเครื่องมือ
- รายการผลการตรวจสอบเครื่องมือ

หมายเหตุ

- ราคานี้ไม่รวมถึงค่าบริการซ่อม หรือ เปลี่ยนอะไหล่ที่ชำรุดเสียหาย หรือหมดสภาพการใช้งาน
- ในกรณีที่ผู้รับบริการอยู่นอกเขตพื้นที่ให้บริการ บริษัทฯ จำเป็นต้องคิดค่าใช้จ่ายเพิ่มเติม ได้แก่ ค่าเดินทาง เป็นต้น
- บริษัทฯ ขอสงวนสิทธิ์ในการเปลี่ยนแปลงราคา โดยไม่แจ้งให้ทราบล่วงหน้า



ช่องทางการติดต่อ

DKSH Technology Limited (บริษัท ดีเคเอสเอช เทคโนโลยี จำกัด)
เลขที่ 2533 ถนนสุขุมวิท แขวงบางจาก เขตพระโขนง กรุงเทพฯ 10260
เลขประจำตัวผู้เสียภาษี 010-555-001-4547 (สำนักงานใหญ่)



Call center 0 2 639 7000



DKSH Scientific



www.dksh.com/scientific-thailand



marketing.tec.th@dksh.com



@dkshscientific

Preventive Maintenance Contract

จำนวนในการทำสัญญาบริการ ครั้งต่อปี

ครั้งที่ 1, วันที่ 15/05/2024.....

รายละเอียดผู้รับบริการ

หน่วยงาน	บริษัท จี.อี.เอ็ม เทคโนโลยี (ไทยแลนด์) จำกัด		
ที่อยู่	219/43 หมู่ 12 ถนนเพชรเกษม ตำบลอ้อมน้อย อำเภอกะทู้ภูเก็ต จังหวัดสมุทรสาคร 74130		
โทรศัพท์	0869054664	แฟกซ์	-

ผู้ติดต่อ

ชื่อ - นามสกุล	คุณศิริพาพร พิมพ์			
ตำแหน่ง	เจ้าหน้าที่ห้องปฏิบัติการ			
โทรศัพท์	0869054664	เบอร์ต่อ	-	แฟกซ์ -
E-mail	lab.cemtech1@gmail.com			

รายละเอียดผู้ให้บริการ

บริษัท ดีเคเอสเอช เทคโนโลยี จำกัด (ฝ่ายบริการหลังการขาย) (สำนักงานใหญ่)			
เลขที่ 2533 ถนนสุขุมวิท แขวงบางจาก เขตพระโขนง กรุงเทพฯ 10260			
โทรศัพท์ 0 2 693 7000 Email: sudarat.sk@dksh.com			
เจ้าหน้าที่ประสานงาน : คุณสุดาร์ณ ศิริรัตน์ โทรศัพท์ 090 678 6925			
เจ้าหน้าที่ผู้ให้บริการ	นายจิรายุช สลอาด		
ตำแหน่ง	Specialist, Technical Service.		
โทรศัพท์	0938138736	แฟกซ์	-
E-mail	Jirayut.js@dksh.com		

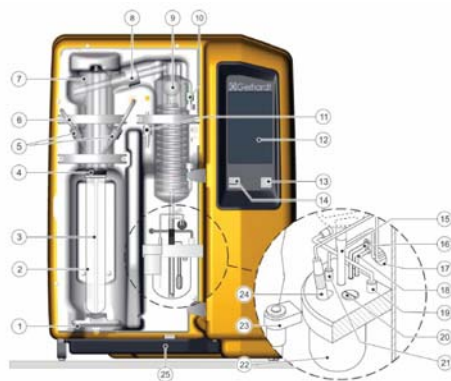
ลงนามผู้รับบริการ		ลงนามผู้ให้บริการ	
ตัวบรรจง	(.....)	ตัวบรรจง	(นายจิรายุช สลอาด)
ตำแหน่ง		ตำแหน่ง	Specialist, Technical Service.
วันที่ / ประทับตราบริษัท		วันที่ / ประทับตราบริษัท	15/05/2024

JOB: LSPR2403415.....MODEL: VAP 200.....S/N: GER5200180181

Operational Qualification (OQ)

ตรวจสอบสภาพเครื่อง

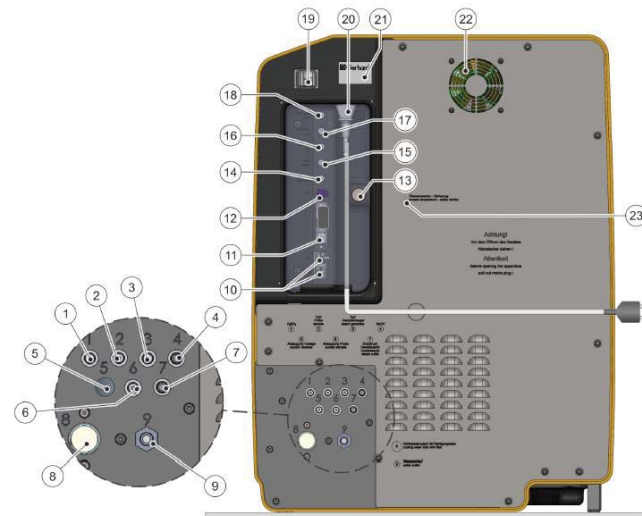
FRONT



No		PASS	FAIL	N/A
1	Quick clamping device with clamping block	☒	☐	☐
2	Digestion tube 250/300 ml	☒	☐	☐
3	PTFE steam inlet tubing	☒	☐	☐
4	Connection stopper , Viton	☒	☐	☐
5	Screw cap GL18	☒	☐	☐
6	PTFE-inlet tubing NaOH	☒	☐	☐
7	Distribution head made of glass	☒	☐	☐
8	Screw cap GL32	☒	☐	☐
9	Distillation condenser made of glass	☒	☐	☐
10	Screw cap GL14	☒	☐	☐
11	Ventilation valve	☒	☐	☐
12	Control panel	☒	☐	☐
13	Operating Button	☒	☐	☐
14	USB interface (with protective cap)	☒	☐	☐
15	Silicone tubing 8/10 for distillate discharge **	☐	☐	☒
16	Verprene tubing 4/8 , receiver suction **	☐	☐	☒
17	Cable duct for electrode cable + titration tube**	☐	☐	☒
18	Silicone tubing 4/7 , boric acid inlet**	☐	☐	☒
19	Sensor for level monitoring including connector**	☐	☐	☒
20	Agitator motor with propeller**	☐	☐	☒
21	Titration acid inlet tube **	☐	☐	☒
22	Receiver glass**	☐	☐	☒
23	Holder for pH electrode , removable**	☐	☐	☒
24	pH electrode (combined electrode)**	☐	☐	☒
25	Drip tray PP	☒	☐	☐

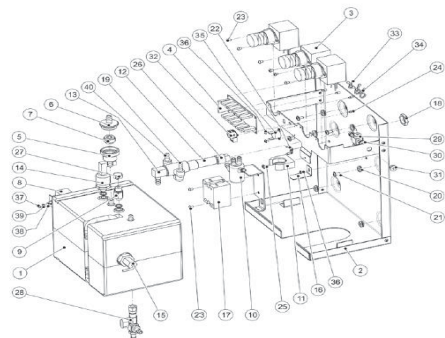
** only VAP 450

REAR



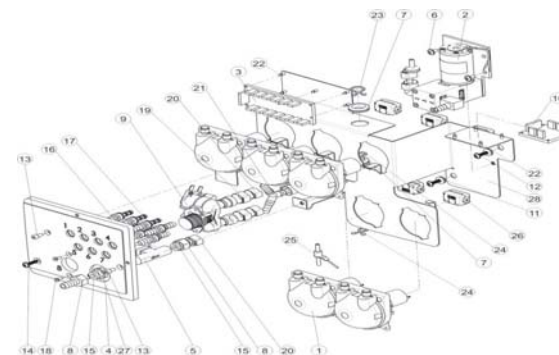
No		PASS	FAIL	N/A
1	Tube connection for sample H3BO3 supply	☐	☐	☒
2	Tube connection for sample H2O supply	☐	☐	☒
3	Tube connection for steam generator H2O supply	☒	☐	☐
4	Tube connection for NaOH supply	☒	☐	☐
5	Tube connection for receiver glass extraction	☒	☐	☐
6	Tube connection for sample waste extraction	☒	☐	☐
7	Tube connection , overpressure steam outlet	☒	☐	☐
8	Connection for cooling water supply (with cleaning sieve)	☒	☐	☐
9	Tube connection for cooling water outlet	☒	☐	☐
10	4 X USB interface	☒	☐	☐
11	1 X RS-232 Interface	☒	☐	☐
12	LAN Interface	☒	☐	☐
13	Screw cap for Perspex cover	☒	☐	☐
14	Connection socket for sample waste tank level monitoring	☒	☐	☐
15	Connection (not used)	☐	☐	☒
16	Connection socket for H2O tank level monitoring	☒	☐	☐
17	Connection socket for H3BO3 tank level monitoring	☒	☐	☐
18	Connection socket for NaOH tank level monitoring	☒	☐	☐
19	Overcurrent circuit breaker	☒	☐	☐
20	Apparatus socket (mains cable connection)	☒	☐	☐
21	Rating plate with serial number	☒	☐	☐
22	Exhaust air fan	☒	☐	☐
23	Excess temperature switch	☒	☐	☐

Inside Steam generator



No		PASS	FAIL	N/A
1	Steam generator	☒	☐	☐
2	Steam generator traverse	☒	☐	☐
3	Pinch valve	☒	☐	☐
4	Circuit board distributor	☒	☐	☐
5	Valve tubing connection	☒	☐	☐
6	Housing safety valve	☒	☐	☐
7	Safety valve SKT	☒	☐	☐
8	Excess temperature protection , steam generator	☒	☐	☐
9	Safety valve G 1/8 0,5 bar	☒	☐	☐
10	Ventilation glass pinch valve VAPODEST	☒	☐	☐
11	Hose clamp for ventilation clamp	☒	☐	☐
12	Distributor PP	☒	☐	☐
13	Angle connection PP	☒	☐	☐
14	Pressure transmitter	☒	☐	☐
15	Level switch	☒	☐	☐
16	Fixing bracket steam generator	☒	☐	☐
17	Relay HT+	☒	☐	☐
18	VA Hexagon nut 1/2"	☒	☐	☐
19	Angle connection 1/8"	☒	☐	☐
20	Bushing nipple 6-10-14	☒	☐	☐
21	VA Lens head screw M5 X 10	☒	☐	☐
22	Grounding connection , 2-pole	☒	☐	☐
23	VA Lens head screw M4 X 6	☒	☐	☐
24	Spacer bolt 5 mm	☒	☐	☐
25	VA Lens head screw M4 X 10	☒	☐	☐
26	Tubing connection	☒	☐	☐
27	Hose clamp 14,5 mm	☒	☐	☐
28	Module ball valve with nozzles	☒	☐	☐
29	Cross manifold with spout	☒	☐	☐
30	Seal copper G 1/8	☒	☐	☐
31	Locking screw 1/8"	☒	☐	☐
32	Pin strip	☒	☐	☐
33	Bundle clamp 12 H 4500	☒	☐	☐
34	Bundle clamp 12 H 4502	☒	☐	☐
35	Temperature switch 80°C	☒	☐	☐
36	VA Lens head screw M3 X 6	☒	☐	☐
37	VA Hexagon nut M4	☒	☐	☐
38	Lins head screw M4 X 8	☒	☐	☐
39	VA Spring washer	☒	☐	☐
40	Angle connection , reduced , 1/8" PP	☒	☐	☐

Module Pump holder VAP200 - 450 V3



No		PASS	FAIL	N/A
1	Peristaltic pump	☒	☐	☐
2	Diaphragm pump NaOH. with non-return valve	☒	☐	☐
3	Circuit board	☒	☐	☐
4	Tubing connection module	☒	☐	☐
5	Flow controller	☒	☐	☐
6	Lens head screw M5 x 10	☒	☐	☐
7	Bushing nozzle	☒	☐	☐
8	Screw in socket	☒	☐	☐
9	Magnetic valve 2/2 way	☒	☐	☐
10	Circuit board distributor	☒	☐	☐
11	Bushing nozzle	☒	☐	☐
12	Screw 5 x 25	☒	☐	☐
13	Cylinder screw	☒	☐	☐
14	Screw 5 x 20	☒	☐	☐
15	Seal EPDM 15 x 4	☒	☐	☐
16	Tubing connection piece 51x10x6,5	☒	☐	☐
17	Tubing connection piece 51x10x10	☒	☐	☐
18	Screw M4x10	☒	☐	☐
19	Clamp	☒	☐	☐
20	Clamp	☒	☐	☐
21	Y-tube connector	☒	☐	☐
22	Spacer bolt 5 mm	☒	☐	☐
23	Bundle clamp	☒	☐	☐
24	Bundle clamp	☒	☐	☐
25	Retrofit earthing pumpv	☒	☐	☐
26	Snap ferrite	☒	☐	☐
27	Nut G 3/8"	☒	☐	☐
28	Pump holder plate	☒	☐	☐

Control panel



No		PASS	FAIL
1	Title bar	☒	☐
2	Status bar	☒	☐
3	Navigation button	☒	☐
4	Smart switch with multiple functions	☒	☐
5	USB interface	☒	☐

รายละเอียดการตรวจสอบ

ขั้นตอนการบริการ

ตรวจสอบระบบไฟฟ้า (Electrical Test)

- ความต้านทานทางไฟฟ้าของเครื่องกับกราวด์
- กระแสไฟฟ้าที่ใช้งาน

ตรวจสอบสภาพเครื่อง (Optical Test)

- Main cable
- Electric wiring
- Pumps
- Distribution Head
- Condensor
- Steam generator
- Tubing
- Viton cone

ตรวจสอบ Function การทำงาน (The FunctionTest)

- ระบบสร้างและควบคุมความดันของ Steam
- ระบบการเติมน้ำเข้า Sample Tube
- ระบบการเติม Na OH
- ระบบการเติม H3BO3

รายงานผลการให้บริการ

1. TECHNICAL DATA

	Pass	Fail	N/A	Remark
Main Supply 220 volt + 10% 50 Hz with ground	☒	☐	☐	
Normal current	☒	☐	☐	8a.....

1.1 COOLING WATER BATH

	Pass	Fail	N/A	Remark
Temperature 15-20 °C	☒	☐	☐	
Cooling Water Outlet	☒	☐	☐	
Control Temperature	☒	☐	☐	

1.2 OPTICAL TEST VAP200

	Pass	Fail	N/A	Remark
Screw cap GL14	☒	☐	☐	
Screw cap GL18	☒	☐	☐	
Screw cap GL32	☒	☐	☐	
Distillation Head	☒	☐	☐	
Condensor	☒	☐	☐	
Viton Cone	☐	☒	☐	
Ventilation Valve BV	☒	☐	☐	
Micro Switch Sample	☒	☐	☐	
Agitator motor for propeller	☐	☐	☒	

2. SYSTEM COOLING WATER INLET

	Pass	Fail	N/A	Remark
Cooling Water Inlet	☒	☐	☐	
Cooling Water Outlet	☒	☐	☐	
Flow control valve	☒	☐	☐	

3.SYSTEM CONTROL

	Pass	Fail	N/A	Remark
Display	☒	☐	☐	
Program	☒	☐	☐	
Adding NaOH	☒	☐	☐	
Adding H2O	☐	☐	☒	
Adding H3BO3	☐	☐	☒	
Suction Sample	☐	☐	☒	
Suction Receiver	☐	☐	☒	

4.SYSTEM DISTILLATION

	Pass	Fail	N/A	Remark
Boiler	☒	☐	☐	
Level Sensor	☒	☐	☐	
Novopren	☒	☐	☐	
Solenoid Valve Shut-Off	☒	☐	☐	
Solenoid Valve Steam	☒	☐	☐	
Solenoid Valve soft steam	☒	☐	☐	
Ventilation Valve Premount	☒	☐	☐	
Excess Pressure Detector	☒	☐	☐	
Heating Element	☒	☐	☐	

5. PUMP

	Pass	Fail	N/A	Remark
Pump H ₂ O Steam	☒	☐	☐	
- Non-Return Valve	-	-	-	
Pump H ₂ O Sample	☐	☐	☒	
- Non-Return Valve	-	-	-	
Pump NaOH	☒	☐	☐	
- Non-Return Valve	☒	☐	☐	
Pump H3BO3	☐	☐	☒	
- Non-Return Valve	☐	☐	☒	
Pump suction	☐	☐	☒	
Pump suction receiver	☐	☐	☒	

6. The Following Program Run :

	Pass	Fail	N/A	Remark
Addition H2O 0-999 ml.	☐	☐	☒	
Addition NaOH 0-999 ml.	☒	☐	☐	
Addition H3BO3 0-999 ml.	☐	☐	☒	
Reaction Time 0-108 min	☒	☐	☐	
Distillation Time 0-108 min	☒	☐	☐	
Steam Capacity 10%-100%	☒	☐	☐	
Suction Sampe	☐	☐	☒	
Suction Receiver	☐	☐	☒	

7. Measured pumps

	Remark
Pump NaOH	Volume : ..13.33.....ml

Remark :

.....

ข้อมูลสนับสนุนด้านเทคนิค (General Technical Support)

การบำรุงรักษาทั่วไป (Basic maintenance)

Cleaning program

Glass parts and tubes must be rinsed daily before starting analysis in order to prevent clogging by crystallising chemicals.
The following settings are recommended for this:

parameters	Value
H ₂ O addition	150 ml
NaOH addition	0 ml
Distillation time	7 min
Steam power	100 %
Reaction time	0 s
Suction sample	30 s

- Insert a digestion tube (without sample) and start the program.
⚡ All liquid carrying parts are cleaned. In the case of strong soiling, approx. 10 ml of sulphuric acid can also be added to the digestion tube.

General error message

Fault description	Cause	Remedy
'Cooling water flow volume too low'	Cooling water pressure under 1 bar	- Open water tap. - Check coolant pressure. - Check coolant tube. Program continues automatically once error has been fixed.
'Sample tube missing'	Sample tube missing.	Insert sample tube. Continue program or restart.
'Distillation room protective door open'	Protection door not closed	Close protection door. Program continues automatically once error has been fixed.
'Reagent storage/waste'	One or more storage tanks are empty	- Fill storage tank. - Check correct seating of the universal sensors. The running program can be continued after rectification of the error.
	The sample waste tank is full.	- Empty sample waste tank. - Check correct seating of the universal sensors. The running program can be continued after rectification of the error.

Analytical errors

Fault description	Cause	Remedy
Analyte results too high	The chemicals used are contaminated with nitrogen compounds.	- Detailed checking of the chemicals. - Determination of a blank value. - Replace the chemicals if necessary.
	Violent reaction in the digestion tube, sodium hydroxide drops get into the receiver.	Increase of the water addition amount.
	Glass bridge of the condenser is broken or worn out, sodium hydroxide drops get into the receiver.	Replacement of the glass condenser.
	Glass cleaning agents in the digestion tube.	Clean digestion tube in advance with distilled water.
	Entrainment of ammonia from the previous sample.	- Increase distillation time. - Check whether the sample was previously sufficiently alkalinised.
Analyte result too low or no result	Incomplete distillation; distillation time too short.	- No quantitative expulsion of the ammonia content. - The distillation amount should be 100 ml.
	Ammonia escapes at leaking places.	- Solled or defective Viton plugs; clean or replace. - Check seals (GL screw connections) on the distribution head; replace if necessary. - Check valve at the condenser is gummed up; clean or replace. - Digestion tube is damaged at the neck extension. - Distribution head glass leaks; replace.
	Addition amount of the sodium hydroxide too little; no ammonia development.	Check the constant flow rate of the NaOH pump (see Technical Data).
	Too low boric acid amount in the receiver; escaping ammonia is not completely bonded.	Increase of the boric acid amount.
	Tube not completely immersed in the acid receiver.	Increase of the add amount.
	Formation of stable ammonia compounds which are not destroyed with sodium hydroxide.	This problem only occurs with catalysts containing mercury. Sodium sulphate solution destroys these compounds.

การดูแลบำรุงรักษาเชิงป้องกัน

Preventive Maintenance



บริษัท ดีเคเอสเอช เทคโนโลยี จำกัด

ฝ่ายบริการหลังการขาย

โทร 0 2 639 7000 E-mail: service.tec.th@dksh.com

ฝ่ายขายและการตลาด

โทร 0 2 639 7000 E-Mail : marketing.tec.th@dksh.com

Website : www.dksh.co.th/technology/scientific-thailand

เงื่อนไขการให้บริการ Preventive Maintenance

บริษัทฯ จะส่งวิศวกรผู้ชำนาญ เพื่อให้บริการตามขอบข่ายของการบริการ เฉพาะ ในวันและเวลา ราชการ หากมีความประสงค์ที่จะรับบริการนอกเหนือจากวัน เวลา ราชการ (วันหยุดเสาร์ – อาทิตย์ หรือวันหยุด นักชดถุญ) บริษัทฯ จะคิดค่าบริการเพิ่มเติมตามอัตราที่กฎหมายแรงงานกำหนดไว้

ขอบข่ายการบริการ

- ตรวจสอบสภาพการทำงานต่าง ๆ ของเครื่องมือ
- ทดสอบประสิทธิภาพการทำงานของเครื่องมือ
- รายการผลการตรวจสอบเครื่องมือ

หมายเหตุ

- ราคาไม่รวมถึงค่าบริการซ่อม หรือ เปลี่ยนอะไหล่ที่ชำรุดเสียหาย หรือหมดสภาพการใช้งาน
- ในกรณีที่ผู้รับบริการอยู่นอกเขตพื้นที่ให้บริการ บริษัทฯ จำเป็นต้องคิดค่าใช้จ่ายเพิ่มเติม ได้แก่ ค่าเดินทาง เป็นต้น
- บริษัทฯ ขอสงวนสิทธิ์ในการเปลี่ยนแปลงราคา โดยไม่แจ้งให้ทราบล่วงหน้า

ช่องทางการติดต่อ



DKSH Technology Limited (บริษัท ดีเคเอสเอช เทคโนโลยี จำกัด)
เลขที่ 2533 ถนนสุขุมวิท แขวงบางจาก เขตพระโขนง กรุงเทพฯ 10260
เลขประจำตัวผู้เสียภาษี 010-555-001-4547 (สำนักงานใหญ่)



LINE: @dkshscientific



Call center 0 2 639 7000



DKSH Scientific



www.dksh.com/scientific-thailand



marketing.tec.th@dksh.com



@dkshscientific

Preventive Maintenance Contract

จำนวนในการทำสัญญาบริการ ...1...ครั้งต่อปี

ครั้งที่ ...1... วันที่ 15/05/2024.....

รายละเอียดผู้รับบริการ

หน่วยงาน	บริษัท ซี.อี.เอ็ม เทคโนโลยี (ไทยแลนด์) จำกัด		
ที่อยู่	219/43 หมู่ 12 ถนนเพชรเกษม ตำบลอ้อมน้อย อำเภอกะทู้มูแบน จังหวัดสมุทรสาคร 74130		
โทรศัพท์	0869054664	แฟกซ์	-

ผู้ติดต่อ

ชื่อ - นามสกุล	คุณศิริภาพร พิมพ์				
ตำแหน่ง	เจ้าหน้าที่ห้องปฏิบัติการ				
โทรศัพท์	0869054664	เบอร์ต่อ	-	แฟกซ์	-
E-mail	lab.cemtech1@gmail.com				

รายละเอียดผู้ให้บริการ

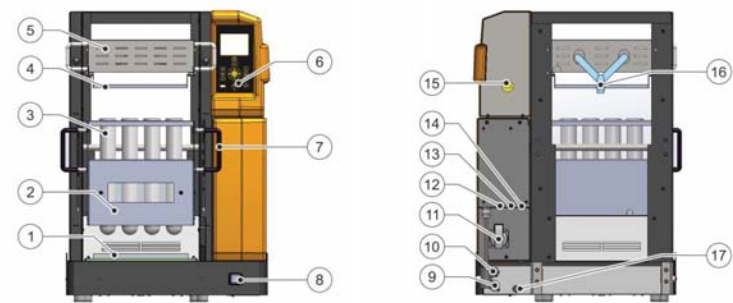
บริษัท ดีเคเอสเอช เทคโนโลยี จำกัด (ฝ่ายบริการหลังการขาย) (สำนักงานใหญ่) เลขที่ 2533 ถนนสุขุมวิท แขวงบางจาก เขตพระโขนง กรุงเทพฯ 10260 โทรศัพท์ 0 2 693 7000 Email: sudarat.sk@dksh.com เจ้าหน้าที่ประสานงาน : คุณสุดาร์ณ ศิริรัตน์ โทรศัพท์ 090 678 6925	
เจ้าหน้าที่ผู้ให้บริการ	นายจิรายุทธ สเลอาด
ตำแหน่ง	Specialist, Technical Service.
โทรศัพท์	0938138736 แฟกซ์ -
E-mail	Jirayut.js@dksh.com

ลงนามผู้รับบริการ		ลงนามผู้ให้บริการ	
ตัวบรรจง	(.....)	ตัวบรรจง	(นายจิรายุทธ สเลอาด)
ตำแหน่ง		ตำแหน่ง	Specialist, Technical Service.
วันที่ / ประทับตราบริษัท		วันที่ / ประทับตราบริษัท	15/05/2024

JOB No: LSPR2403414.....MODEL: KT 20s S/N: GER5720180118

Part 3: ตรวจเช็คสภาพเครื่อง

Front and rear view of KT-L version



No.		PASS	Fail	N/A	Remark
1	KJELDATHERM digestion block	☒	☐	☐	เสื่อมสภาพ
2	Insert rack	☒	☐	☐	
3	Digestion tube	☒	☐	☐	
4	Stainless steel drip tray	☒	☐	☐	
5	Exhaust manifold	☒	☐	☐	
6	Controls module, removable	☒	☐	☐	
7	Handle for insert rack	☒	☐	☐	
8	Mains switch with overcurrent protection function	☒	☐	☐	
9	Connection for lift unit	☒	☐	☐	
10	Mains cable with plug	☒	☐	☐	
11	Power supply for TURBOSOG	☒	☐	☐	
12	Connects controller module to block	☒	☐	☐	
13	Connection for fan for cooling samples (optional)	☐	☐	☒	
14	Connection for external cooling water valve (optional)	☐	☐	☒	
15	Connects controller module to block	☒	☐	☐	
16	Connection for Iso-Versinic hose (extraction)	☒	☐	☐	
17	Excess temperature fuse	☒	☐	☐	
18	Lift	☒	☐	☐	

Part 4: ละเอียดและรายงานผลการให้บริการ Preventive Maintenance

4.1 ตรวจเช็คระบบไฟฟ้า

	Pass	Fai	N/A	Remark
ใช้ไฟ 220 V50 Hz	☒	☐	☐	
กระแสไฟฟ้าตามพิกัดเครื่อง	☒	☐	☐	

4.2 ตรวจสอบสภาพอุปกรณ์ภายนอก

	Pass	Fail	N/A	Remark
สายไฟของเครื่อง	☒	☐	☐	
ท่อแก๊วรวมไอกรด	☒	☐	☐	
สายยางต่อกับท่อแก๊วรวม ไอกรด	☒	☐	☐	
สภาพของ Aluminum block	☒	☐	☐	เสื่อมสภาพ
การขึ้นลงของ Lift	☐	☐	☒	
Light	☐	☐	☒	
Current Switch	☒	☐	☐	
Thermostat	☒	☐	☐	

4.3 ตรวจสอบระบบการทำงาน



	Pass	Fail	N/A	Remark
Switch controller on or off.	☒	☐	☐	
USB port	☒	☐	☐	
LAMP button	☐	☐	☒	
LIFT down button	☐	☐	☒	
LIFT up button	☐	☐	☒	
OK button	☒	☐	☐	
Navigation buttons	☒	☐	☐	
Display	☒	☐	☐	
START/STOP button	☒	☐	☐	
MENU button	☒	☐	☐	
SUC button	☐	☐	☒	
COOLWATER button (optional)	☐	☐	☒	
COOL VENT button (optional)	☐	☐	☒	
PRE HEAT button	☒	☐	☐	
การขึ้นของอุณหภูมิมากกว่า10องศาต่อนาทีที่250องศา	☒	☐	☐	
การทำงานของตัวป้องกันอุณหภูมิสูงเกิน	☒	☐	☐	
การทำงานของระบบควบคุมอุณหภูมิ	☒	☐	☐	

การบำรุงรักษาทั่วไป (Basic maintenance)

- การย้อยตัวอย่างเกิดการเดือดที่รุนแรงอันเนื่องมาจากตัวอย่งนั้นสามารถป้องกันได้โดยแนะนำให้ย้อยด้วยการตั้งการเพิ่มอุณหภูมิเป็นระดับเช่น ย้อยที่ระดับอุณหภูมิ 250 C ระยะเวลา 15 นาทีจึงเปลี่ยนเป็นอุณหภูมิ 380 C เพื่อป้องกันการล้นออกมา
- เมื่อใช้เสร็จไม่ควรปล่อยให้ Tube เย็นกับตัวเครื่อง
- ต้องนำเอาคลองไอกรดใส่ทุกครั้งหลังจากใช้งานเสร็จ เพื่อป้องกันการหยดของไอกรดที่จะหยดลงมาที่ตัวเครื่อง
- ทำความสะอาดตัวหลุมย้อยด้วยน้ำหรือผ้าชุบน้ำในกรณีที่มีคราบกรดหยดลงมาติดอยู่ในหลุม เพื่อป้องกันไม่ให้เกิดคราบดังกล่าวไปกั้นการแผ่อุณหภูมิ